

THE PD400 SERIES - PATIO DOOR



 **North
East**
WINDOWS USA, INC.

FAMILY MADE IN AMERICA SINCE 1947

STANDARD FEATURES

- 5" Frame Depth
- Custom Sizing To The Nearest 1/4"
- 2 Lite, 3 Lite, & 4 Lite Configurations
- Replacement, New Construction Or Integral 2 1/2" Flat Casing
- Euro White, Almond, Bronze, Black, 2-Tone Lami Black
- Fusion Welded Frame & Sashes
- Rolling Half Screen - Extruded Aluminum Frame
- High Performance Adjustable Brass Rollers For Easy Operation
- Maintenance Free Multi-Chambered Vinyl Profiles
- Snap-In Glazing Beads For Easy Glass Replacement
- 15/16" Tempered Overall Insulated Glass Unit
- High Performance Warm Edge Spacer System
- Accessory Groves For Easy Zero Degree Mulling
- Interior Footlock & Keyed Exterior Lock For Security
- Built-In Water Weeping System
- Heavy Duty Weatherstripping For Air & Water Performance
- Anti-Slip Aluminum Plated Threshold
- Fiberglass Screen Mesh
- Metal Reinforced Meeting Rails
- AAMA Gold Label Standard
- Limited Lifetime Warranty!



WINDOW + DOOR
TOP 100
MANUFACTURERS



PD400
AVAILABLE OPTIONS

NFRC RATINGS

GLASS CONFIGURATION	FOAM	U-FACTOR	SHGC	VT
CLEAR (DS)/AIR/CLEAR (DS)	NO	0.45	0.58/0.51	0.61/0.54
E270 LOWE (DS)/ARG90/CLEAR (DS)	NO	0.29	0.28/0.24	0.52/0.46
E270 LOWE (DS)/ARG90/CLEAR (DS)	YES	0.26	0.28/0.24	0.52/0.46
E270 LOWE (DS)/ARG90/CS73P (DS)	YES	0.22	0.26/0.23	0.49/0.43
E180 LOWE (DS)/ARG90/CS73P (DS)	YES	0.22	0.46/0.40	0.55/0.48

STANDARD SIZES

59 1/2" X 79 1/2" - 2 LITE	107 1/2" X 95 1/2" - 3 LITE
71 1/2" X 79 1/2" - 2 LITE	116 1/4" X 79 1/2" - 3 LITE
71 1/2" X 95 1/2" - 2 LITE	140 1/4" X 79 1/2" - 4 LITE
74" X 79 1/2" - 2 LITE	143 1/4" X 79 1/2" - 4 LITE
74" X 95 1/2" - 2 LITE	143 1/4" X 95 1/2" - 4 LITE
107 1/2" X 79 1/2" - 3 LITE	MIN. ADA WIDTH 74"
OX, XO, XOO, OOX, OXO, OXOX, XOOX (X = ACTIVE PANEL)	

CUSTOM SIZES AVAILABLE

AAMA RATINGS

Performance	R-PG35
TEST SIZE - 72" X 80"	
Air	<.01 @ 1.57 PSF
Water Resistance	5.25 PSF
Uniform Structural Load	52.5 PSF
Uniform Design Load	35 PSF
Forced Entry	Grade 10
Status	Gold Label