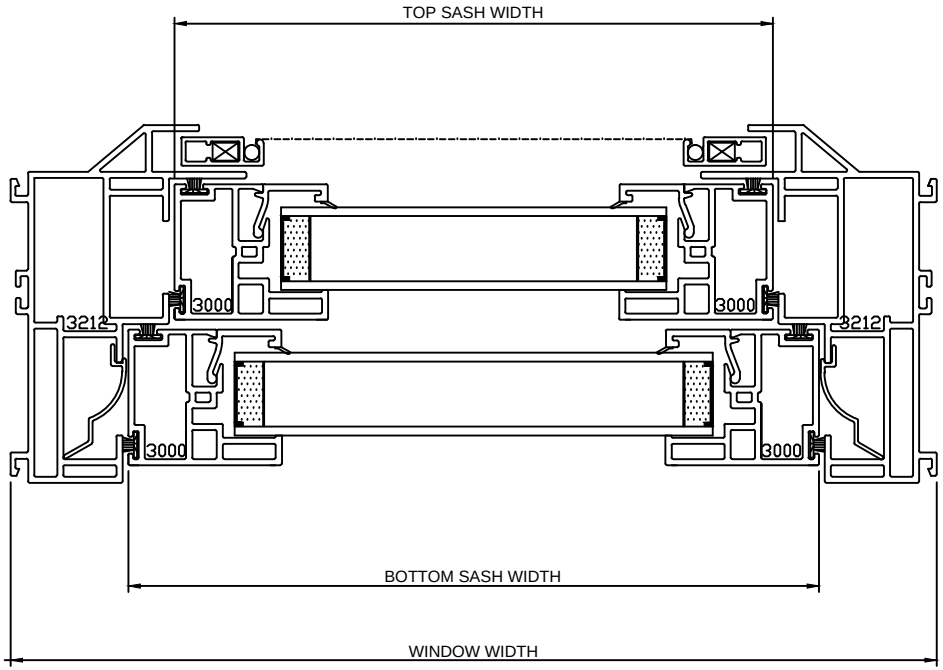
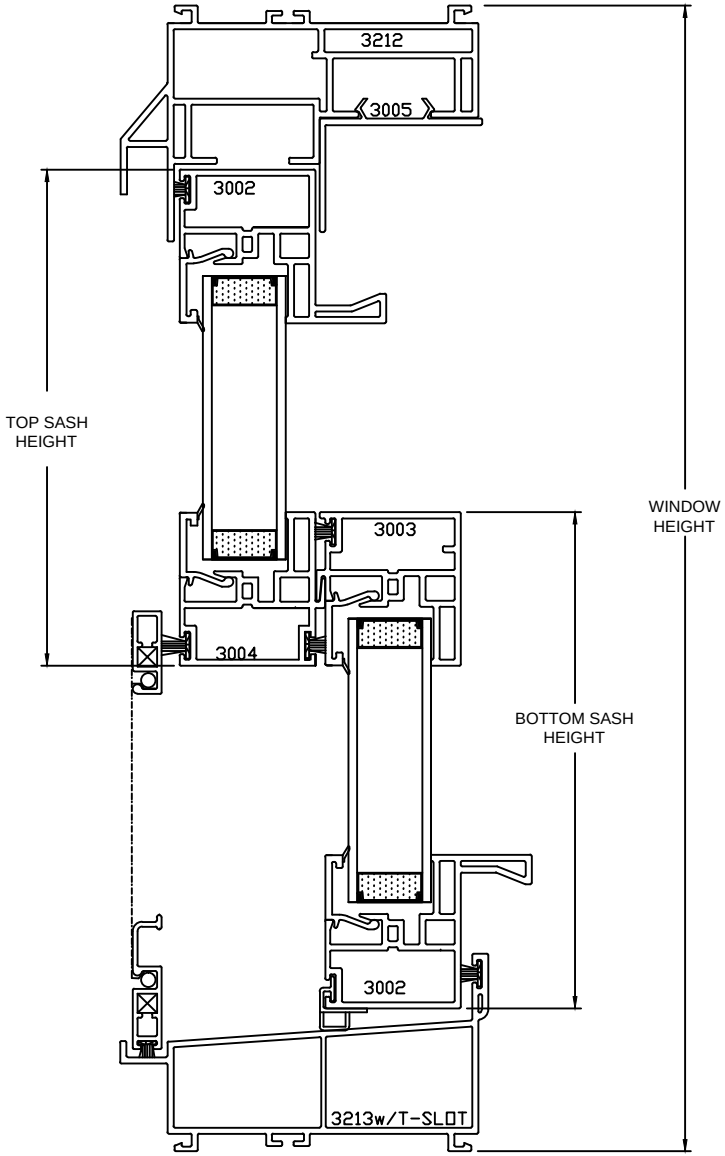




DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION–LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2°

DRAWN FOR QUALITY LINEALS BY DDS DESIGNS
"OUR NAME SAYS IT ALL"

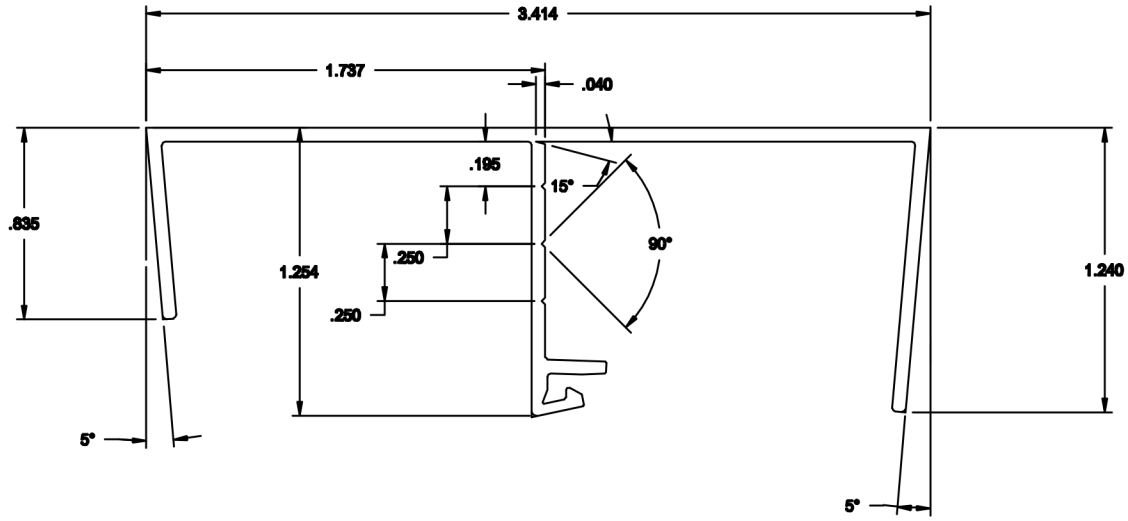
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS
4) BREAK ALL CORNERS .015R
5) AREA SQ.IN.
6) WT/FT LBS/FT

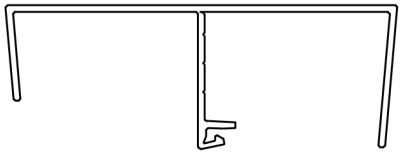
TITLE SERIES 900-DOUBLE HUNG w/OPT MF
WELDED MAIN FRAME / WELDED SASH

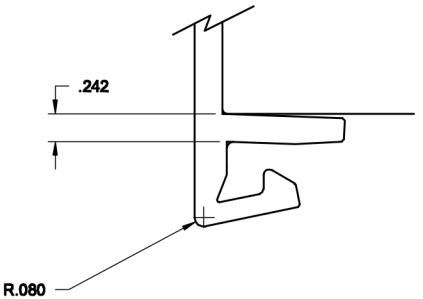
DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS		11/28/11		

COMPUTER NO

DWG NO C-900 DH CROSS SECTIONw/OPT .MF







DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2 °

TOLERANCES- .XX ± .010
.XXX ± .005

DRAWN FOR QUALITY LINEALS BY DDS DESIGNS
"OUR NAME SAYS IT ALL"

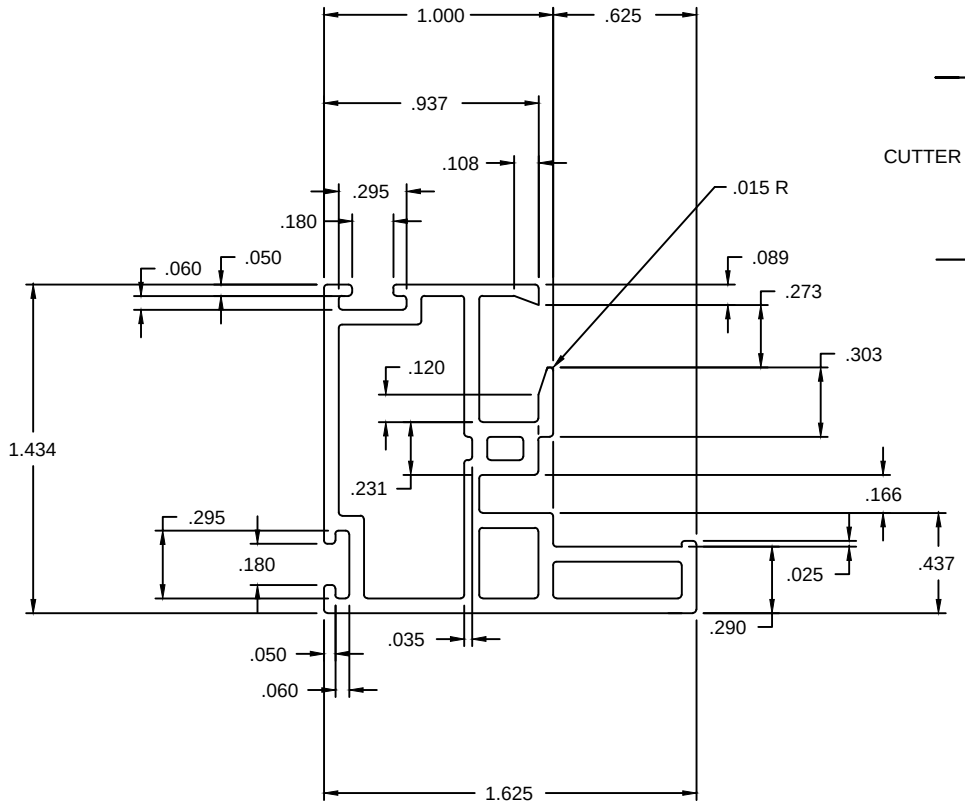
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .060
4) BREAK ALL CORNERS .015 R
5) AREA .418 SQ.IN.
6) WT/FT LBS/FT

TITLE ACCESORY PARTS
HEAD EXPANDER NEW

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS	2:1	11/06/06		

COMPUTER NO

DWG NO B-GPHXN-921



DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION–LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DRAWN FOR QUALITY LINEALS "OUR NAME SAYS IT ALL"

BY DDS DESIGNS

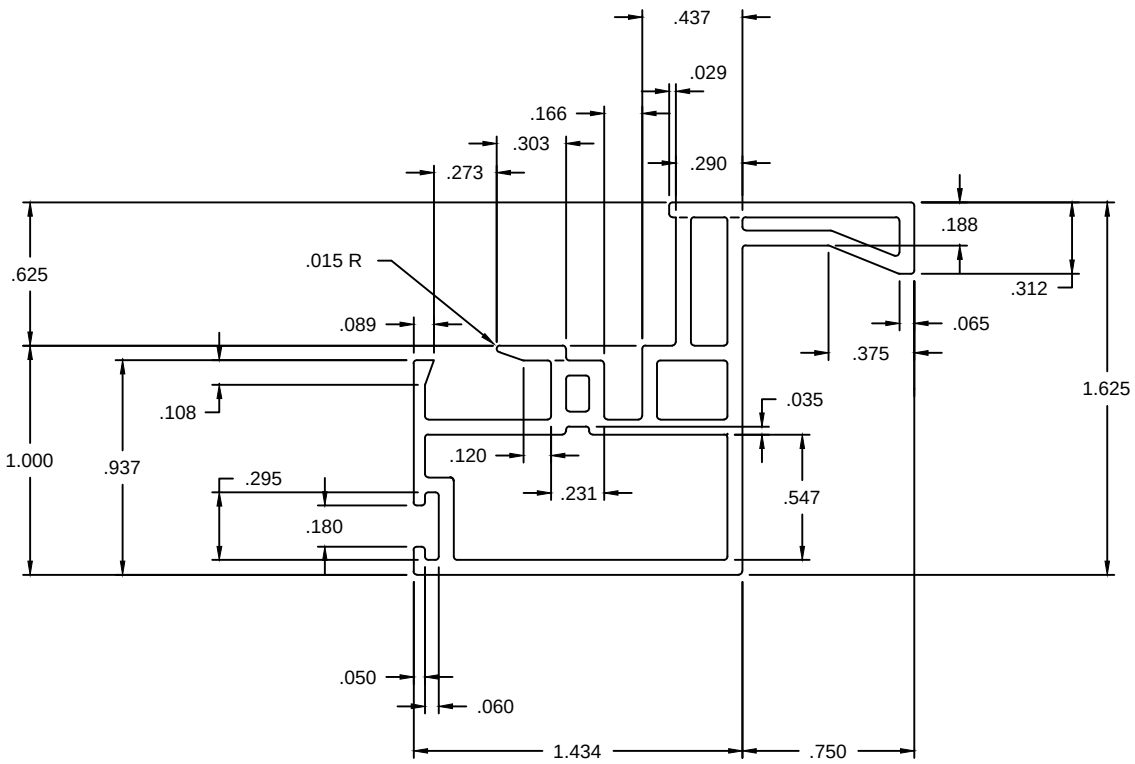
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .065
4) BREAK ALL CORNERS .015
5) AREA .509 SQ.IN.
6) WT/FT .320 LBS/FT

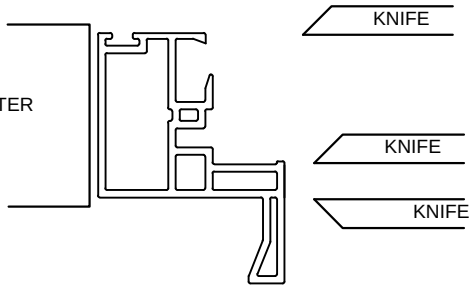
TITLE WELDED DOUBLE HUNG
REGULAR SASH

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS R	2:1	11/13/02		

COMPUTER NO

DWG NO B-WDSH-3000





DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION–LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DRAWN FOR QUALITY LINEALS "OUR NAME SAYS IT ALL" BY DDS DESIGNS

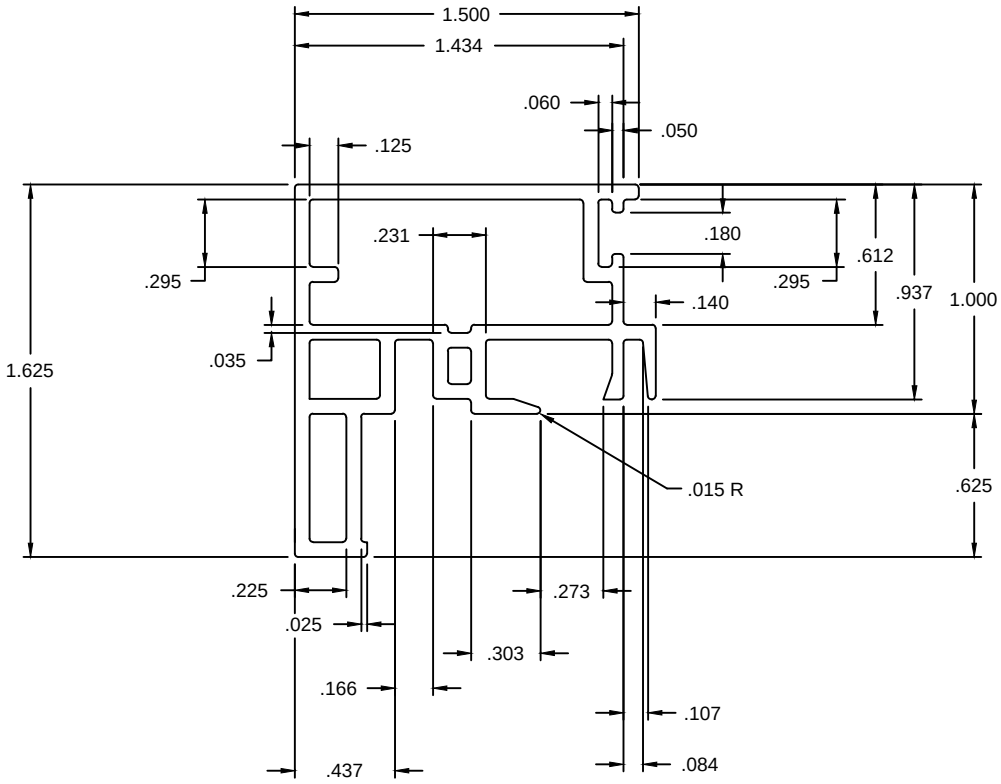
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .065
4) BREAK ALL CORNERS .015 R
5) AREA .607 SQ.IN.
6) WT/FT .378 LS/FT

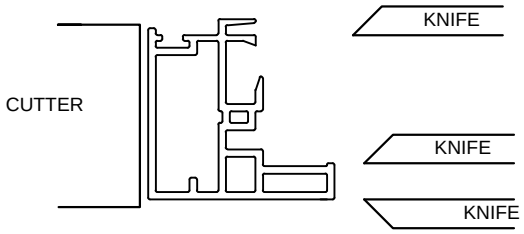
TITLE WELDED DOUBLE HUNG HANDLE SASH

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS	2:1	11/13/02		

COMPUTER NO

DWG NO B-WDHS-3002





NO.	REVISION	BY	DATE
A	ADDED .125 LEG	DDS	11/28/11

LOCATION FOR IMPACT TEST SPECIFICATION–LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DO NOT SCALE DRAWING

DRAWN FOR QUALITY LINEALS BY DDS DESIGNS "OUR NAME SAYS IT ALL"

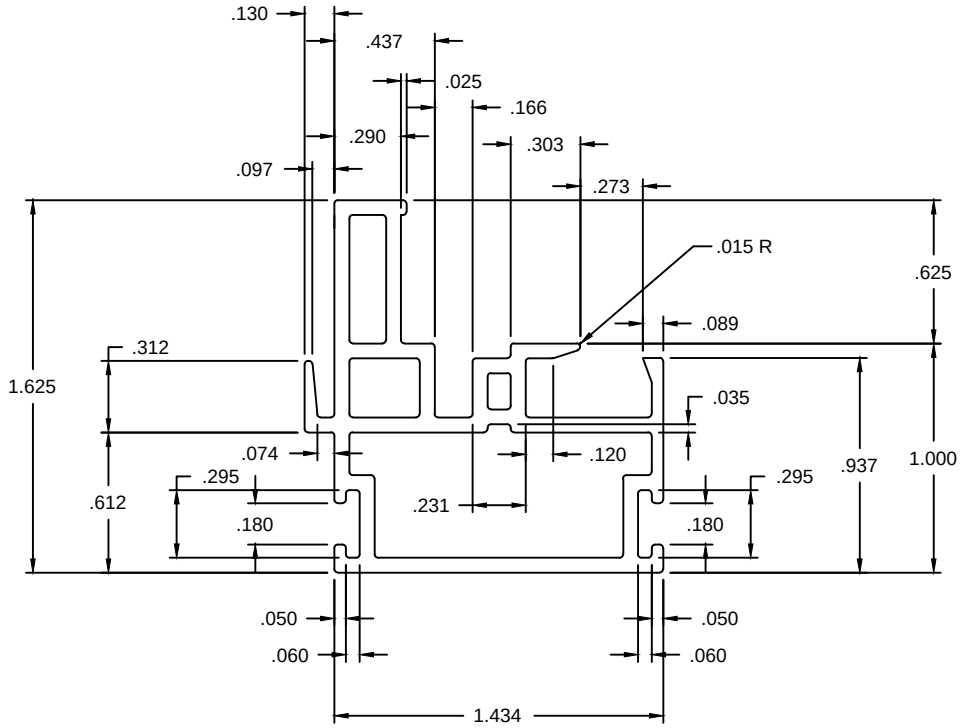
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .065
4) BREAK ALL CORNERS .015
5) AREA .529 SQ.IN.
6) WT/FT .333 LBS/FT

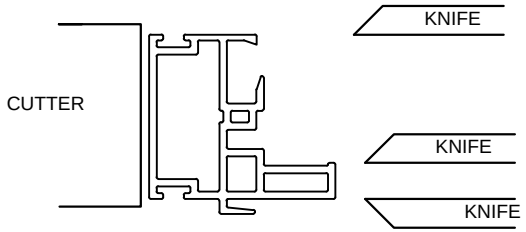
TITLE WELDED DOUBLE HUNG FEMALE

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS R	2:1	11/13/02		

COMPUTER NO

DWG NO B-WDIF-3003





NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION–LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DO NOT SCALE DRAWING

DRAWN FOR QUALITY LINEALS BY DDS DESIGNS
"OUR NAME SAYS IT ALL"

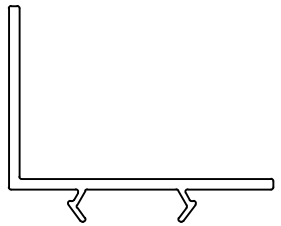
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .065
4) BREAK ALL CORNERS .015
5) AREA .528 SQ.IN.
6) WT/FT .332 LBS/FT

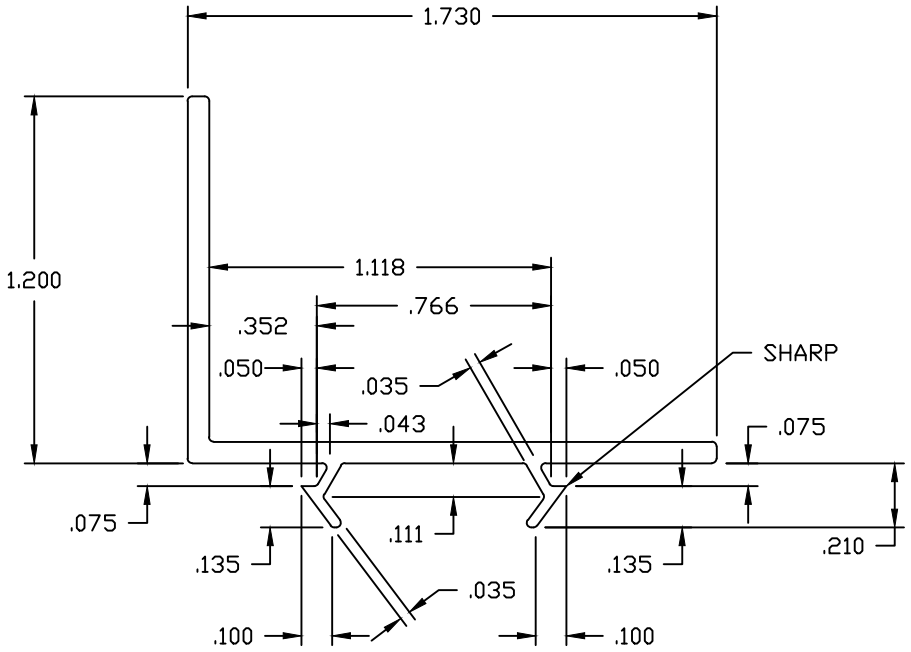
TITLE WELDED DOUBLE HUNG MALE

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS R	2:1	11/14/02		

COMPUTER NO

DWG NO B-WDIM-3004





DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION–LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DRAWN FOR QUALITY LINEALS BY DDS DESIGNS
"OUR NAME SAYS IT ALL"

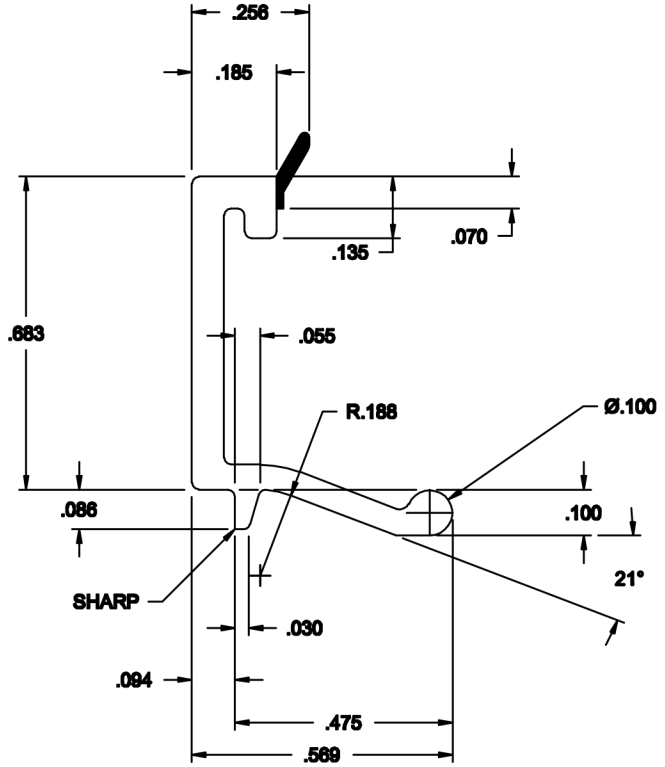
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .065
4) BREAK ALL CORNERS .015 R
5) AREA .219 SQ.IN.
6) WT/FT .138 LBS/FT

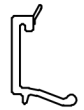
TITLE WELDED DOUBLE HUNG HEAD ADAPTER

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS	FULL	11/16/02		

COMPUTER NO

DWG NO 3005





AREA OF RIGID PVC = .096
AREA OF SOFT PVC = .004

WT/FT OF RIGID PVC = .060
WT/FT OF SOFT PVC = .003

DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2°

TOLERANCES- .XX ± .010
.XXX ± .005

DRAWN FOR QUALITY LINEALS "OUR NAME SAYS IT ALL"

BY DDS DESIGNS

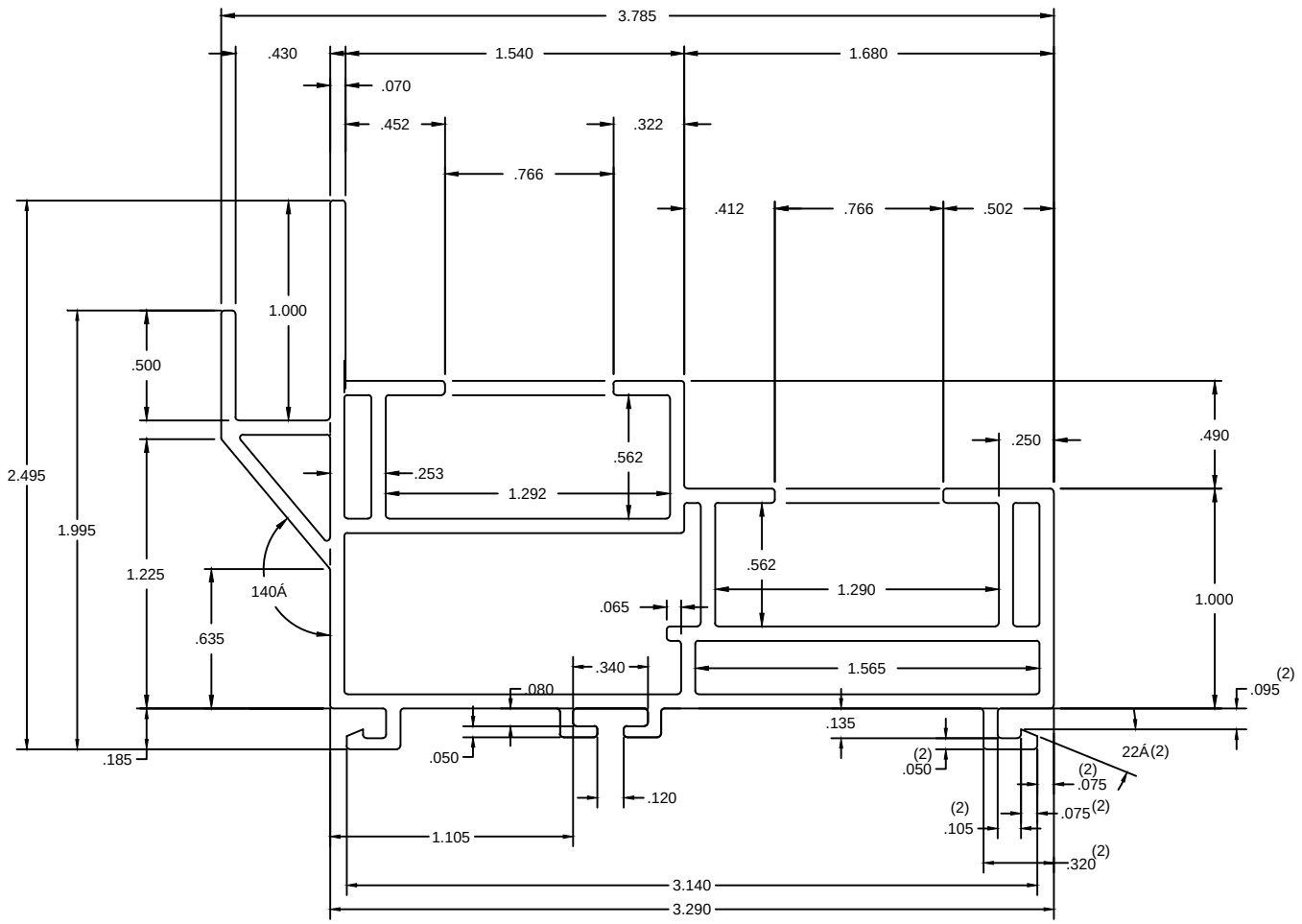
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .070
4) BREAK ALL CORNERS .015 R
5) AREA .100 SQ.IN.
6) WT/FT LBS/FT

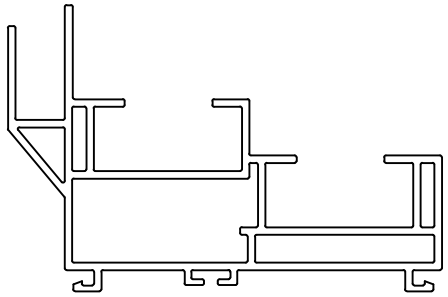
TITLE WELDED DOUBLE HUNG GLAZING BEAD

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS	4:1	11/20/02		

COMPUTER NO

DWG NO B-WDGB-3008





FULL SCALE

DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE
A	REVISED TO "T" SLOT	DDS	11/28/11

LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2°

TOLERANCES- .XX ± .010
.XXX ± .005

DRAWN FOR QUALITY LINEALS "OUR NAME SAYS IT ALL"

BY DDS DESIGNS

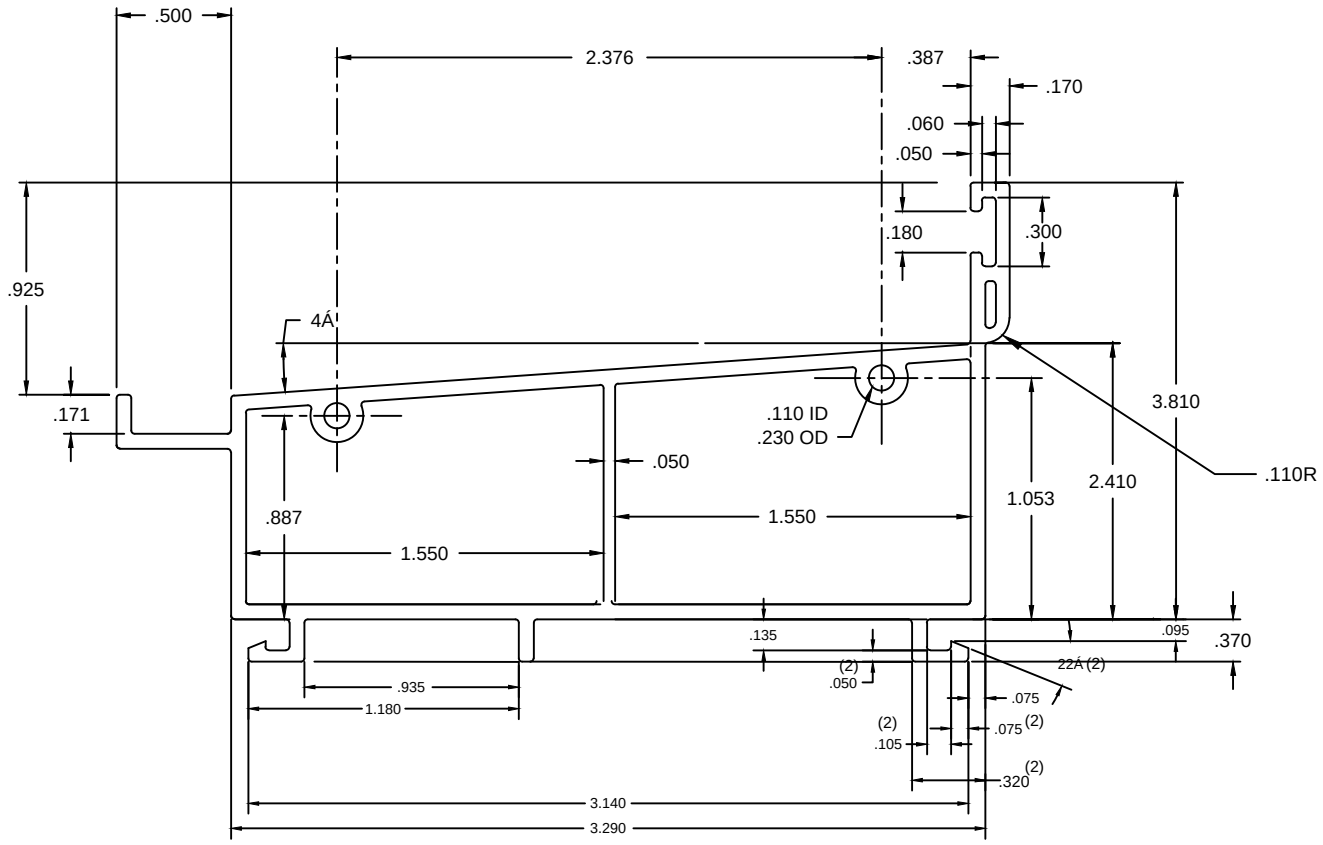
1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .065
4) BREAK ALL CORNERS .015 R
5) AREA 1.109 SQ IN
6) WT/FT .698 LBS/FT

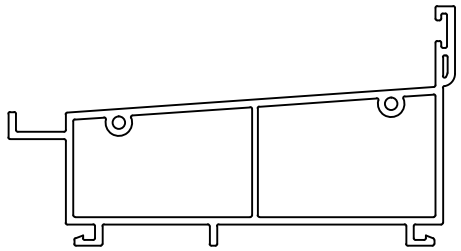
TITLE WELDED DOUBLE HUNG
JAMB NO FIN NO J

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS	2:1	11-05-10		

COMPUTER NO

DWG NO B-WDMFN-3212





FULL SCALE

DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2°

TOLERANCES- .XX ± .010
.XXX ± .005

DRAWN FOR QUALITY LINEALS "OUR NAME SAYS IT ALL"

BY DDS DESIGNS

1) MATERIAL RIGID PVC
2) CAPSTOCK
3) UNSPECIFIED WALLS .065
4) BREAK ALL CORNERS .015 R
5) AREA .835 SQ IN
6) WT/FT .520 LBS/FT

TITLE WELDED DOUBLE HUNG SILL

DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS	2:1	11-05-10		

COMPUTER NO

DWG NO B-DHMS-3213