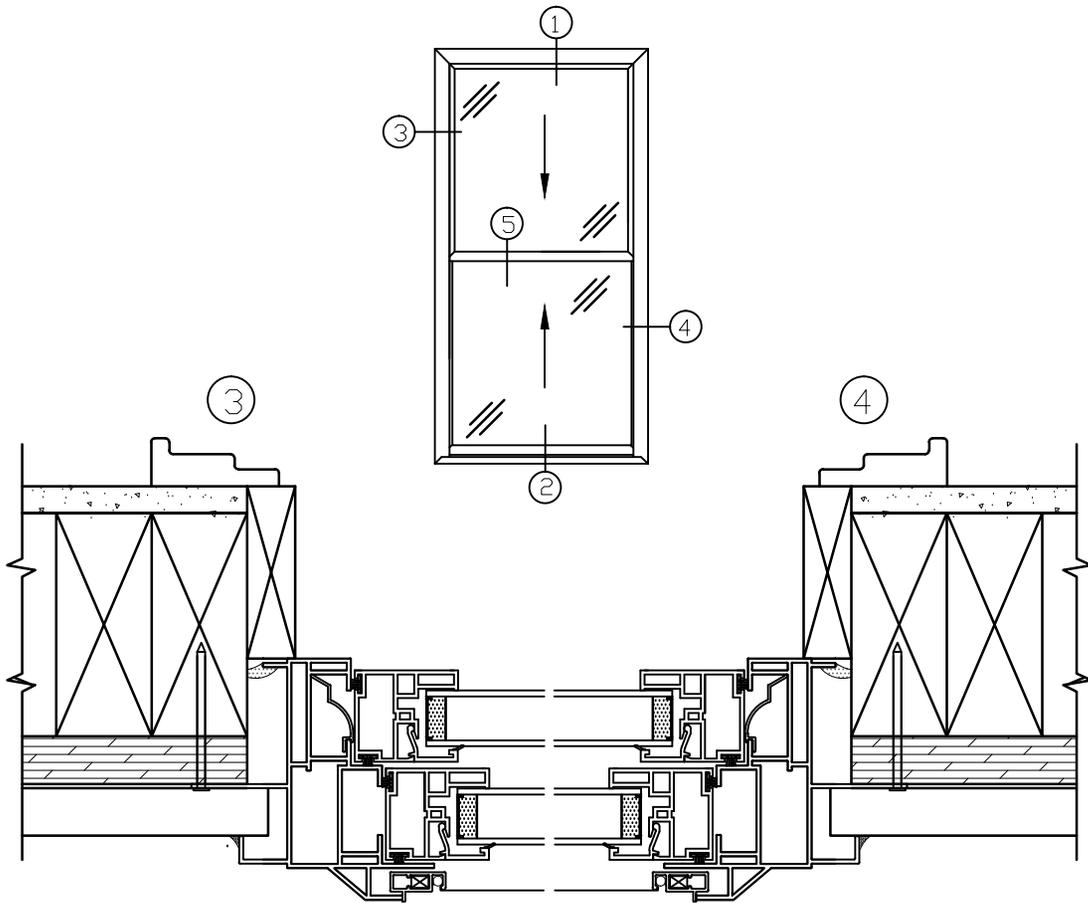


NO RE-INFORCING IN SASH

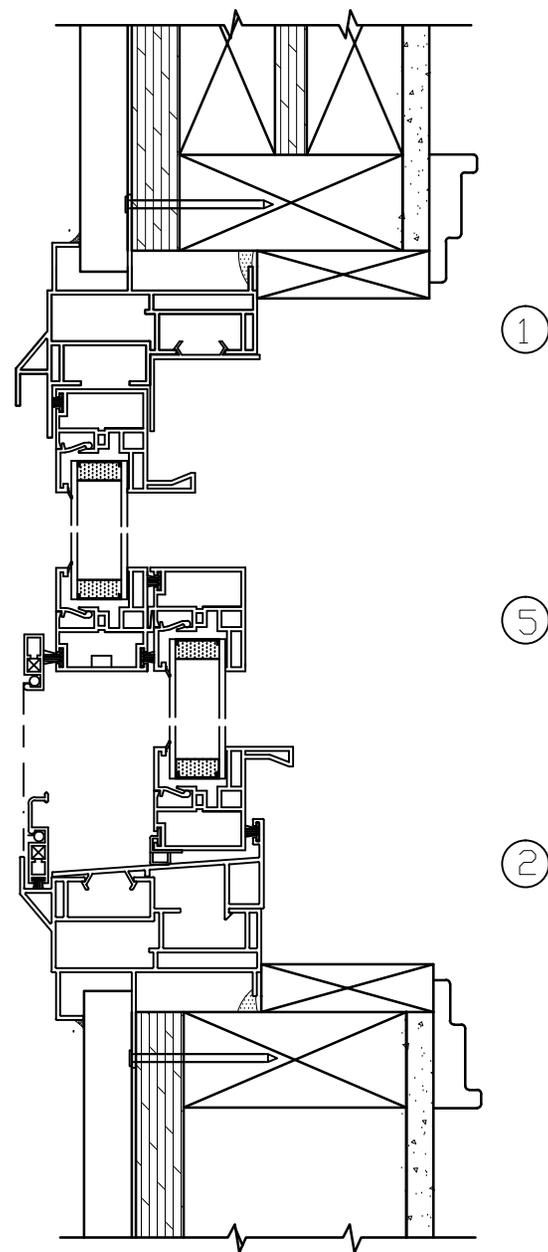
DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

 <p>BY DDS DESIGNS</p> <p>"OUR NAME SAYS IT ALL"</p>	<p>LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"</p> <p>ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°</p> <p>1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .015 R 4) BREAK ALL CORNERS 5) AREA SQ. IN. 6) WT/FT LBS/FT</p>	<p>TOLERANCES- .XX ± .010 .XXX ± .005</p> <p>TITLE SERIES 990-DOUBLE HUNG WELDED MAIN FRAME / WELDED SASH</p> <p>DWN BY DDS SCALE DATE 06/03/11 CHKD BY APPD BY</p> <p>COMPUTER NO</p> <p>DWG NO C- 990 DH w/SILL INSERT CROSS SECTION</p>
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DH990 DOUBLE HUNG
 NEW CONSTRUCTION WINDOW
 3/4" INSULATED GLASS
 NAILING FIN WITH "J" CHANNEL



PROJECT: DH990
 LOCATION:
 ARCHITECT:
 G.C.:

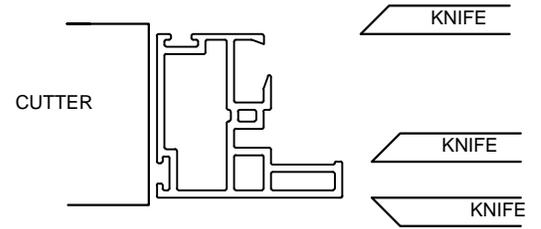
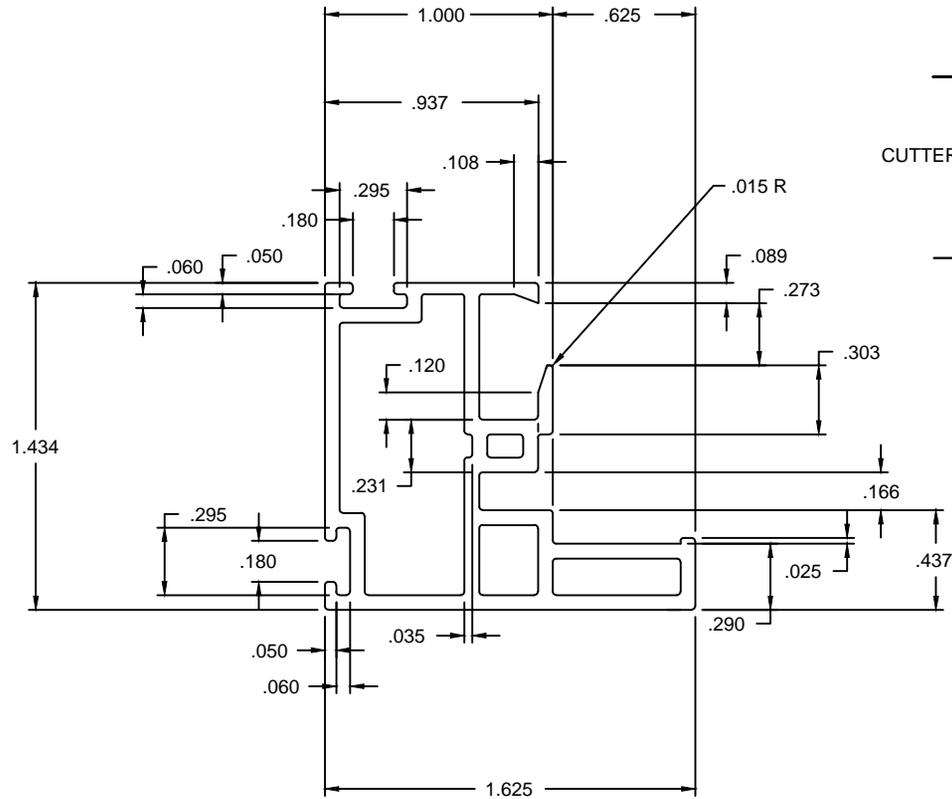


REVISION DATES

- 1
- 2
- 3
- 4
- 5

BY:
 DATE: 05/05/21
 JOB#
 DWG.#

DH990



DO NOT SCALE DRAWING

☒ LOCATION FOR IMPACT TEST
SPECIFICATION—LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DRAWN FOR

BY DDS
DESIGNS

"OUR NAME SAYS IT ALL"

- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK
- 3) UNSPECIFIED WALLS .065
- 4) BREAK ALL CORNERS .015
- 5) AREA .509 SQ.IN.
- 6) WT/FT .320 LBS/FT

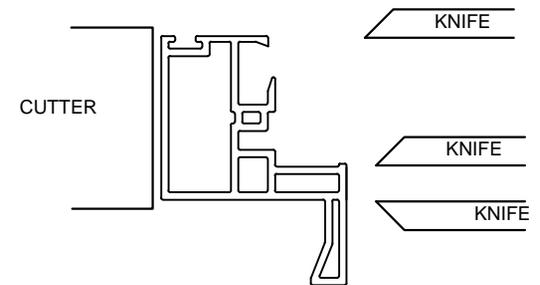
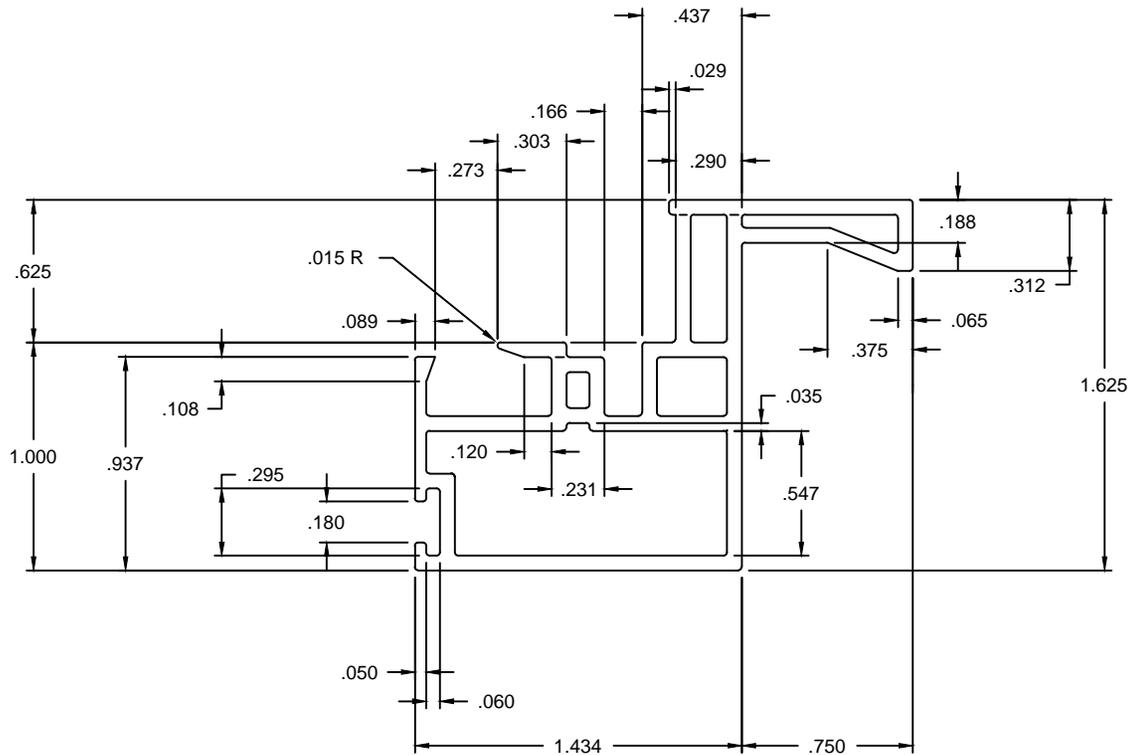
TITLE WELDED DOUBLE HUNG
REGULAR SASH

DWN BY DDS R	SCALE 2:1	DATE 11/13/02	CHKD BY	APPD BY
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COMPUTER NO

DWG NO B-WDSH-3000

NO.	REVISION	BY	DATE



DO NOT SCALE DRAWING

☒ LOCATION FOR IMPACT TEST
SPECIFICATION—LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DRAWN FOR

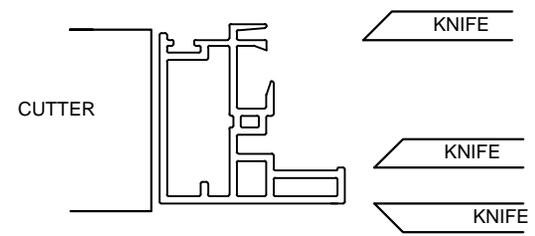
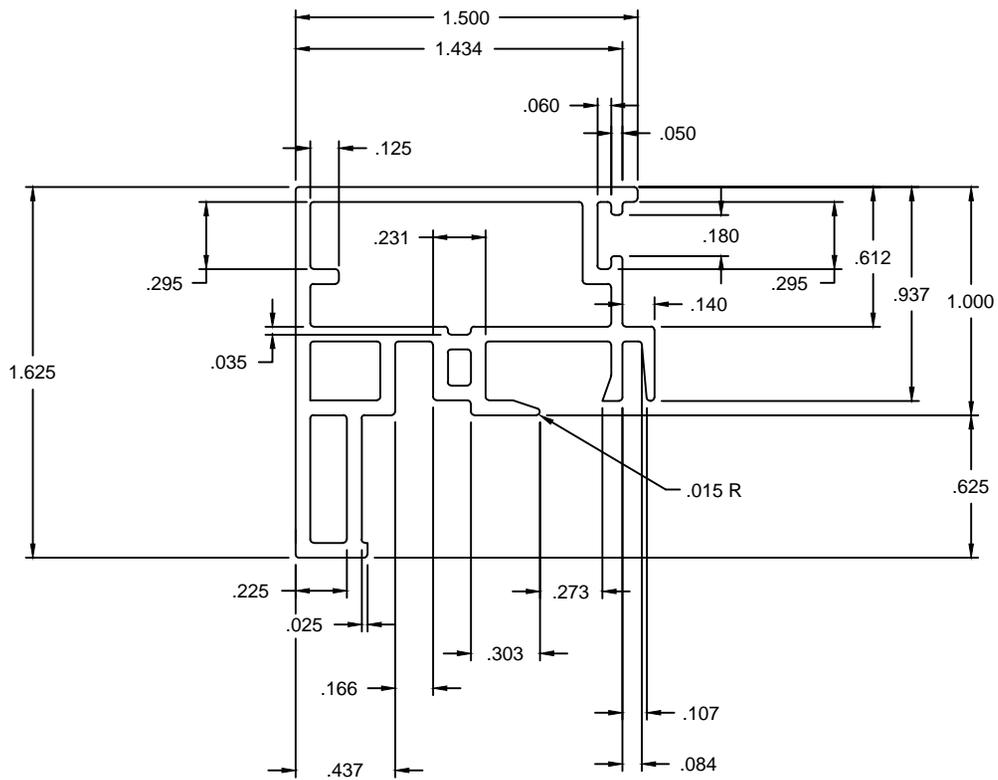
BY DDS DESIGNS

"OUR NAME SAYS IT ALL"

- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK
- 3) UNSPECIFIED WALLS .065
- 4) BREAK ALL CORNERS .015 R
- 5) AREA .607 SQ.IN.
- 6) WT/FT .378 LS/FT

TITLE WELDED DOUBLE HUNG HANDLE SASH				
DWN BY DDS	SCALE 2:1	DATE 11/13/02	CHKD BY	APPD BY
COMPUTER NO				
DWG NO B-WDHS-3002				

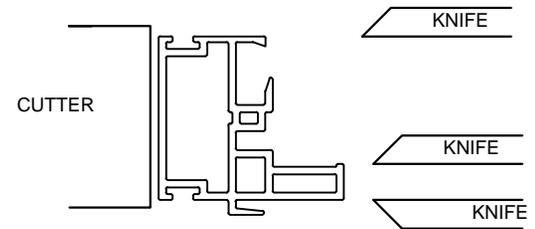
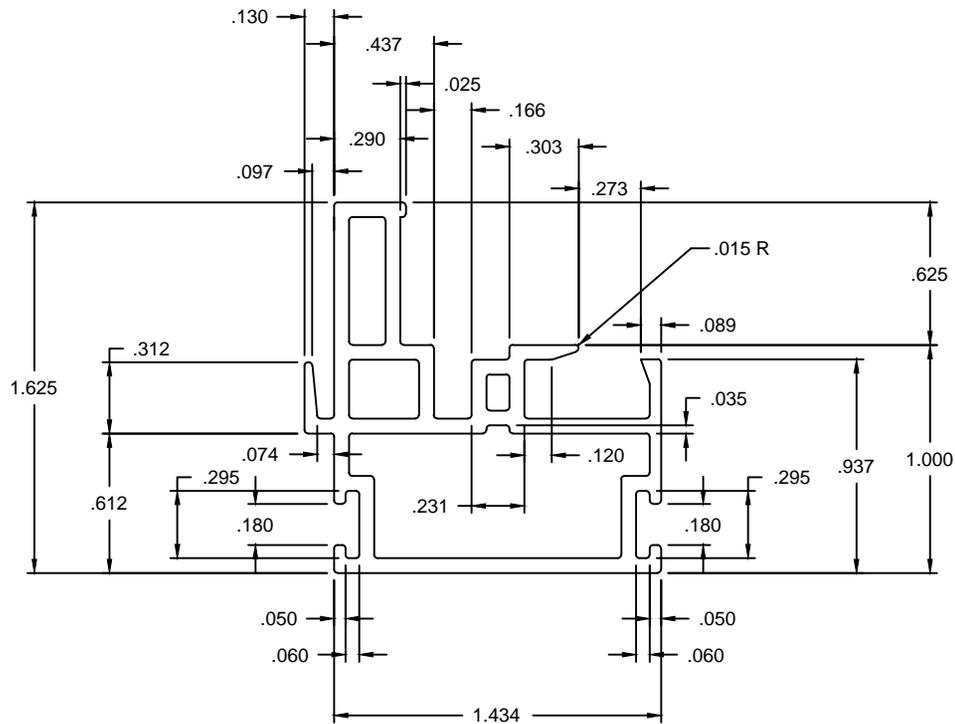
NO.	REVISION	BY	DATE



A	ADDED .125 LEG	DDS	11/28/11
NO.	REVISION	BY	DATE

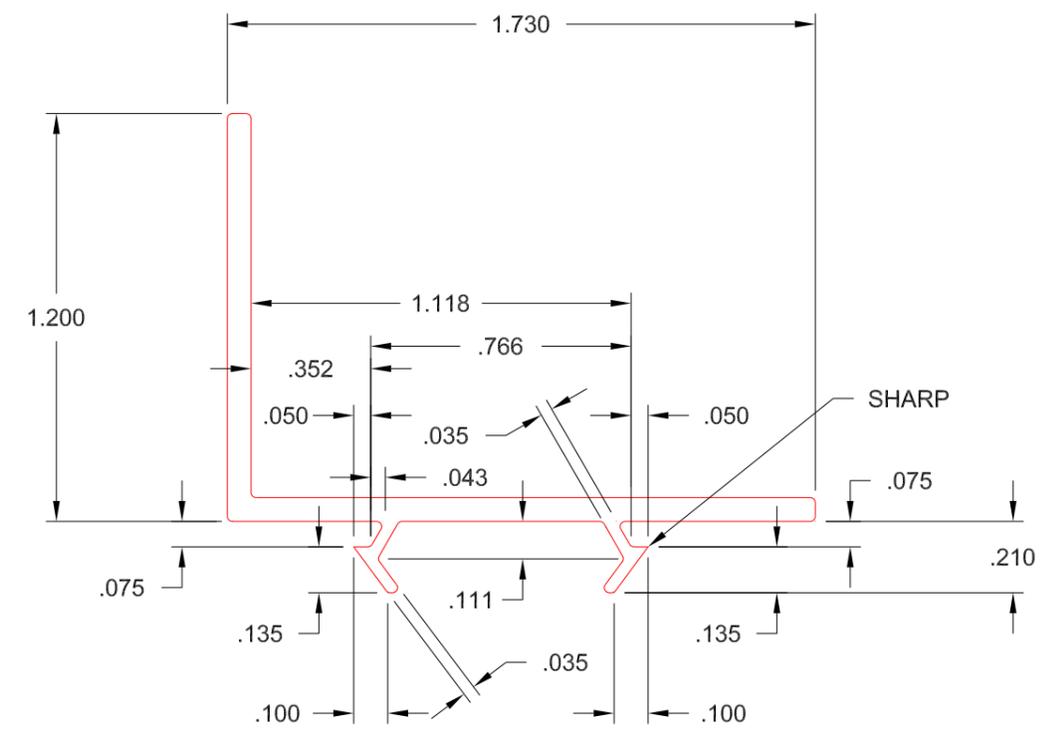
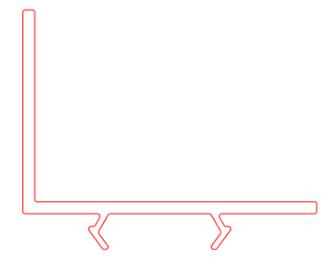
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	DRAWN FOR 	BY 	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .065" 4) BREAK ALL CORNERS .015" 5) AREA .529 SQ.IN. 6) WT/FT .333 LBS/FT	TITLE WELDED DOUBLE HUNG FEMALE		
		DWN BY DDSR	SCALE 2:1	DATE 11/13/02	CHKD BY	APPD BY
		COMPUTER NO				
		DWG NO B-WDIF-3003				

"OUR NAME SAYS IT ALL"



NO.	REVISION	BY	DATE

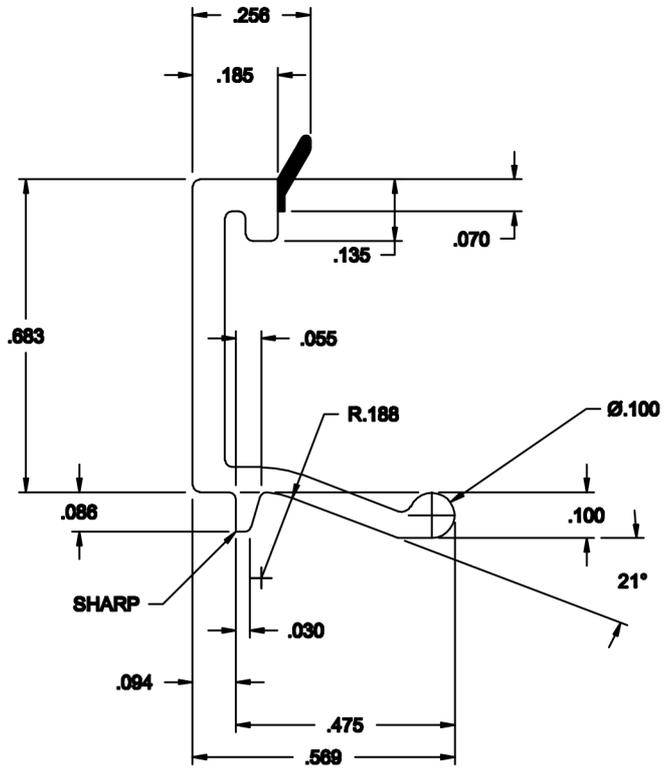
	▽ LOCATION FOR IMPACT TEST SPECIFICATION—LENGTHS TO 3/8"	ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2	DO NOT SCALE DRAWING			
	DRAWN FOR 	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .065" 4) BREAK ALL CORNERS .015" 5) AREA .528 SQ.IN. 6) WT/FT .332 LBS/FT	TITLE WELDED DOUBLE HUNG MALE			
	DWN BY DDS R	SCALE 2:1	DATE 11/14/02	CHKD BY	APPD BY	
	COMPUTER NO					
	DWG NO B-WDIM-3004					



DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

 LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"		UNWELDED BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°		TOLERANCES- .XX ± .010 .XXX ± .005	
DRAWN FOR  QUALITY LINEALS "OUR NAME SAYS IT ALL"		BY  DDS DESIGNS		1) MATERIAL RIGID PVC 2) CAPSTOCK  3) UNSPECIFIED WALLS .065 4) BREAK ALL CORNERS .015 5) AREA .219 SQ.IN. 6) WT/FT .138	
TITLE WELDED DOUBLE HUNG HEAD ADAPTER		DWN BY DDS	SCALE FULL	DATE 11/16/02	CHKD BY APPD BY
COMPUTER NO		DWG NO B-WDHA-3005			

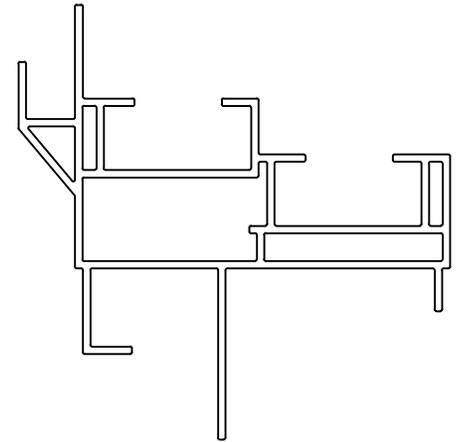
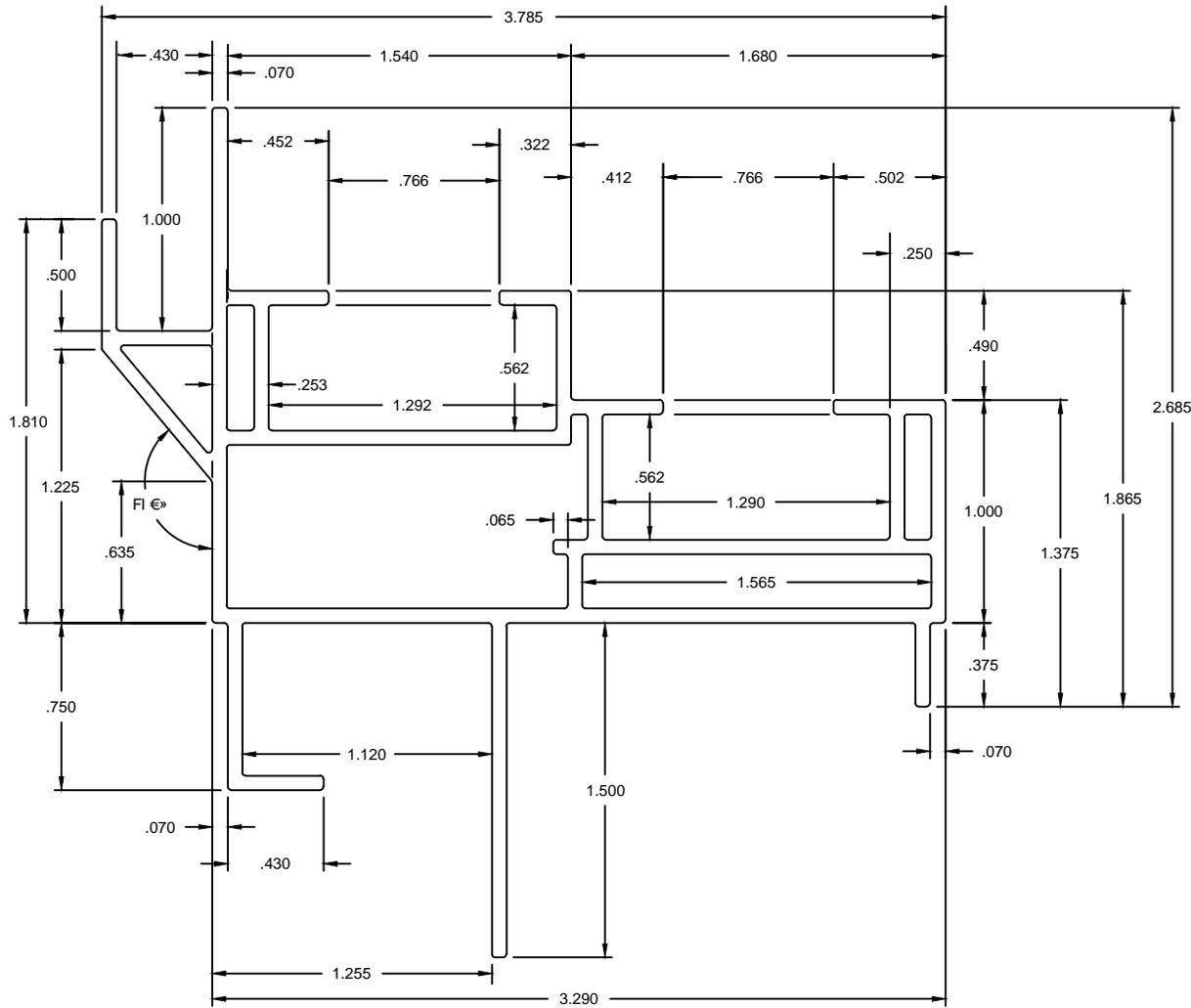


AREA OF RIGID PVC = .096
 AREA OF SOFT PVC = .004
 WT/FT OF RIGID PVC = .060
 WT/FT OF SOFT PVC = .003

DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"		ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°		TOLERANCES- XX ± .010 XXX ± .005		
DRAWN FOR QUALITY LINEALS BY DDS DESIGNS "OUR NAME SAYS IT ALL"	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .070 4) BREAK ALL CORNERS .015 R 5) AREA .100 SQ.IN. 6) WT/FT LBS/FT.		TITLE WELDED DOUBLE HUNG GLAZING BEAD			
			DWN BY DDS	SCALE 4:1	DATE 11/20/02	CHKD BY
			COMPUTER NO			
			DWG NO B-WDGB- 3008			



DO NOT SCALE DRAWING

<input checked="" type="checkbox"/> LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"		ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°		TOLERANCES- .XX ± .010 .XXX ± .005	
DRAWN FOR  BY  "OUR NAME SAYS IT ALL"	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .065 4) BREAK ALL CORNERS .015 R 5) AREA 1.211 SQ. IN. 6) WT/FT .754 LBS/FT		TITLE WELDED DOUBLE HUNG JAMB WITH FIN & J		
	NO. REVISION BY DATE		OWN BY DDS	SCALE 2:1	DATE 11/14/02
			DWG NO B-WDMFJF-3512		