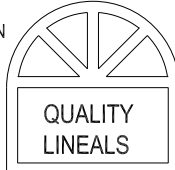



DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

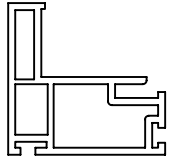
LOCATION FOR IMPACT TEST
 SPECIFICATION-LENGTHS TO 3/8"

DRAWN FOR  BY  DDS
 "OUR NAME SAYS IT ALL"

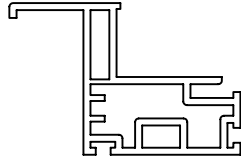
- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK
- 3) UNSPECIFIED WALLS
- 4) BREAK ALL CORNERS R .015
- 5) AREA SQ.IN.
- 6) WT/FT LBS/FT

TITLE SH610 CROSS CUTS				
DWN BY	SCALE	DATE	CHKD BY	APPD BY
DDS		08-23-17		
COMPUTER NO				
DWG NO	SH610 CROSS CUT			

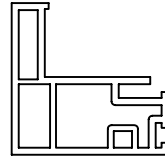
SS NEW CONSTRUCTION (2 5/8") WELDED MF & SASH



1000
PLAIN SASH
WELDED



1002
HANDLE SASH
WELDED



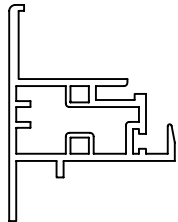
1004
FEMALE SASH
WELDED



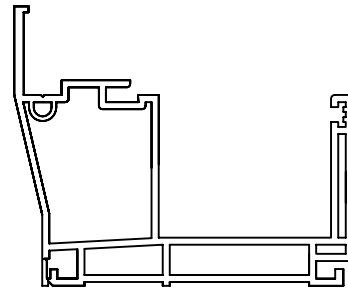
1008
GLAZING BEAD



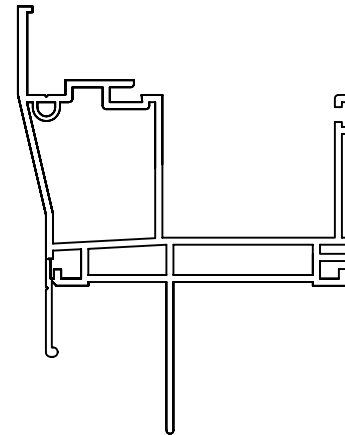
1009
INTERLOCK
GLAZING BEAD



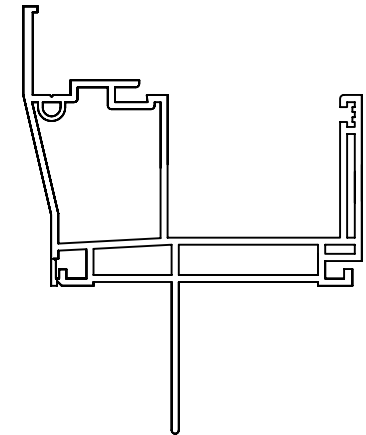
1003
FIXED MEETING RAIL



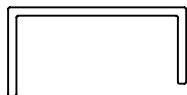
1024
MAIN FRAME
WELDED




1524
MAIN FRAME w/FIN & J
WELDED

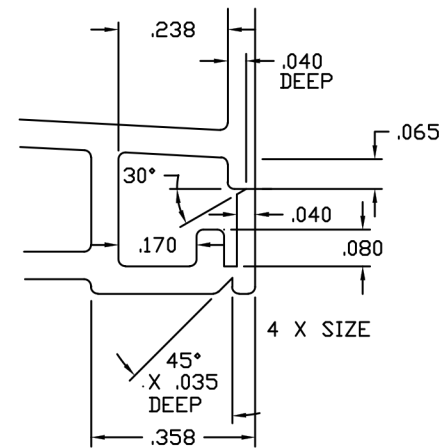
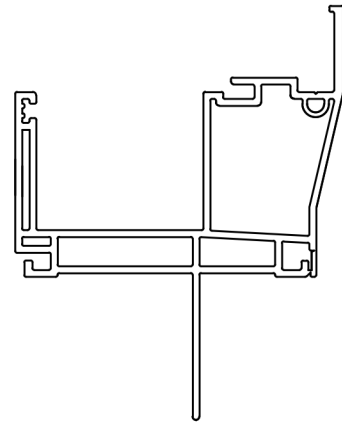
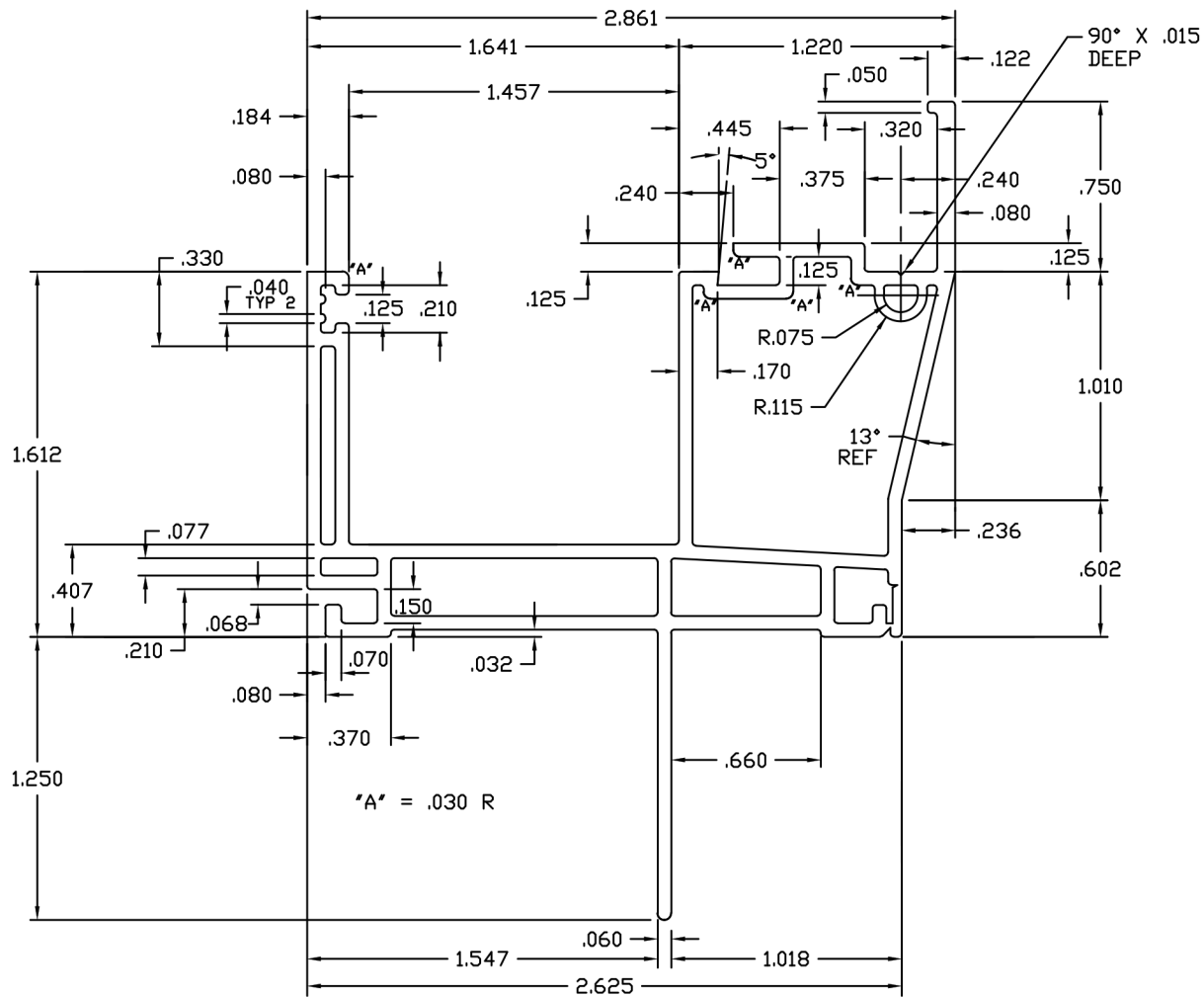


1624
MAIN FRAME w/FIN
WELDED






2404
MAIN FRAME-SILL INSERT
WELDED

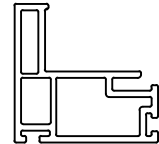
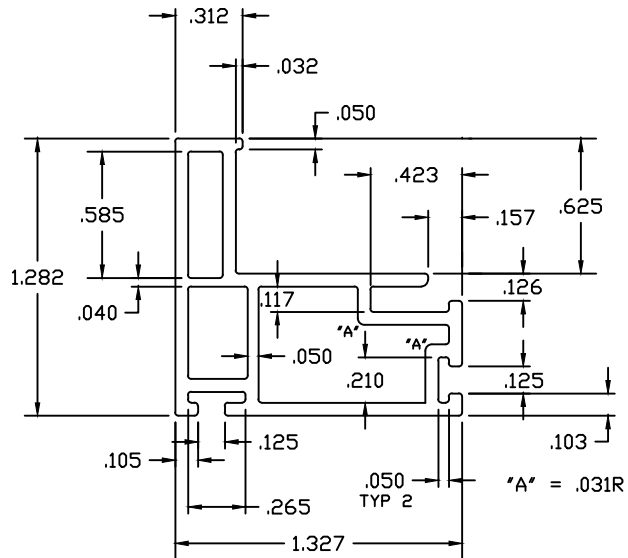
DRAWN FOR  QUALITY LINEALS BY DDS DESIGNS "OUR NAME SAYS IT ALL"	TITLE SINGLE SLIDER 2 5/8" MF NEW CONSTRUCTION WELDED				
	DWN BY DDS	SCALE	DATE 09-02-11	CHKD BY	APPD BY
	COMPUTER NO				
DWG NO C- PROFILE CHART 10					



DO NOT SCALE DRAWING



NO.	REVISION	BY	DATE

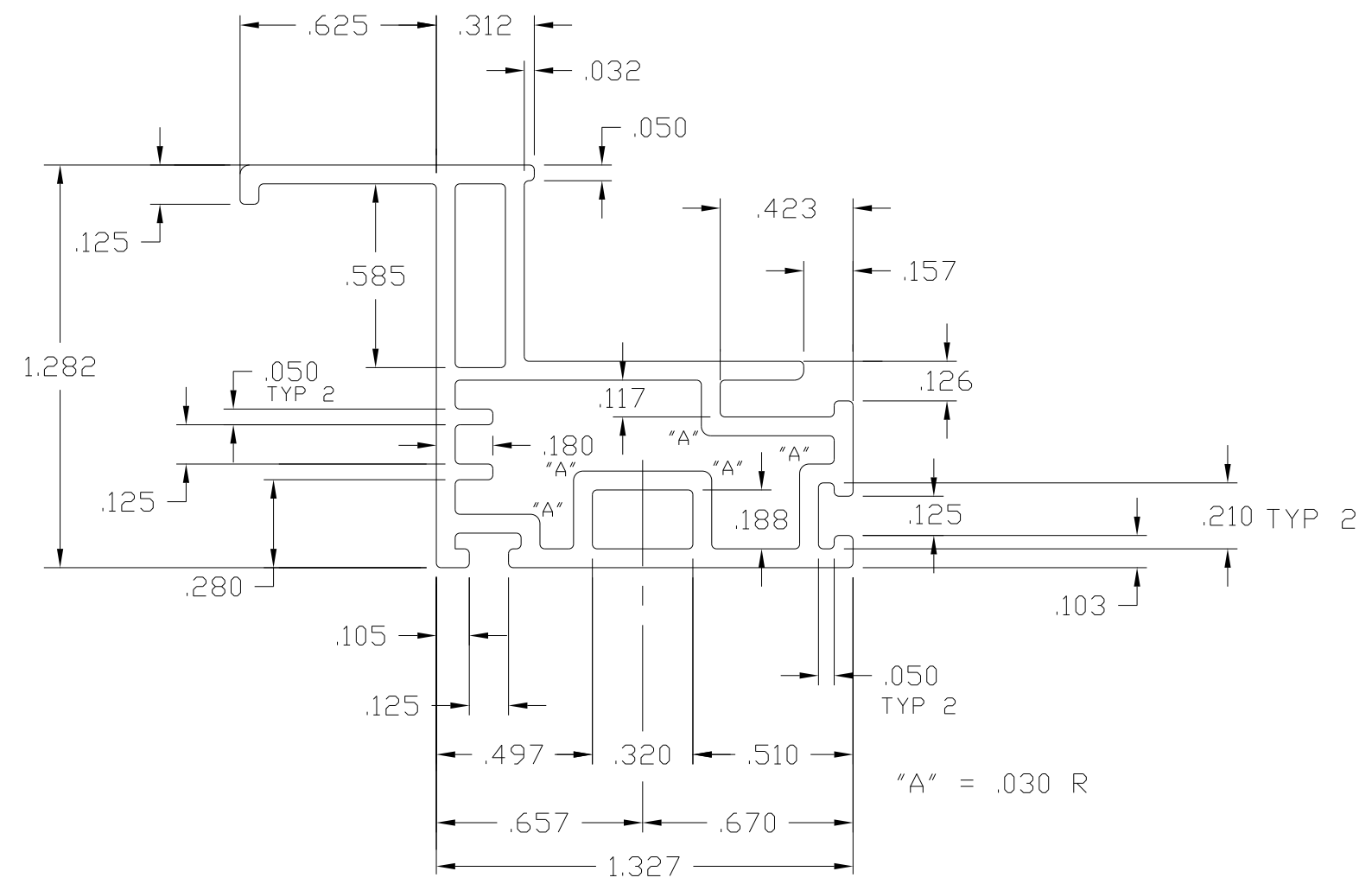
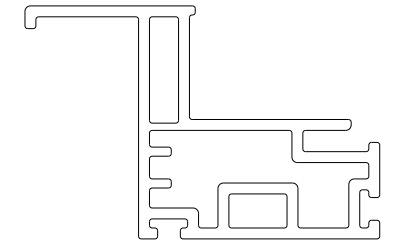
 LOCATION FOR IMPACT TEST SPECIFICATION—LENGTHS TO 3/8"	ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°			
DRAWN FOR  QUALITY LINEALS BY  DDS DESIGNS "OUR NAME SAYS IT ALL"	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .060 4) BREAK ALL CORNERS .015 R 5) AREA 1.208 SQ.IN. 6) WT/FT LBS/FT			
TITLE BUILDERS WINDOW S/FRAME WITH FIN NO J				
DWN BY DDS	SCALE FULL	DATE 11/18/02	CHKD BY	APPD BY
COMPUTER NO				
DWG NO 1624				



DO NOT SCALE DRAWING


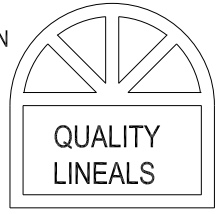

NO.	REVISION	BY	DATE

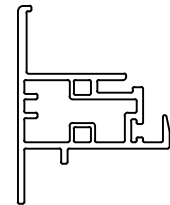
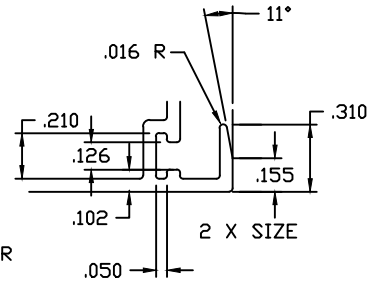
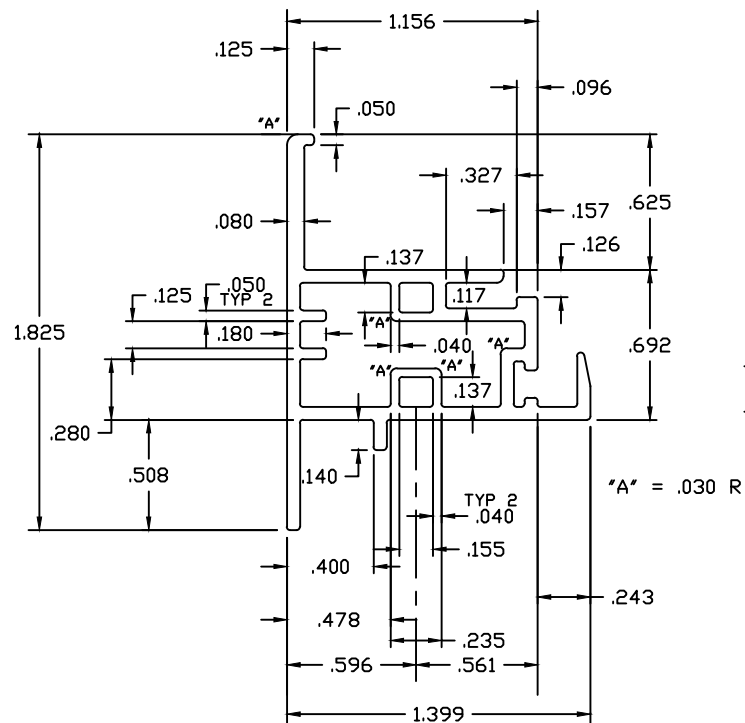
<input checked="" type="checkbox"/> LOCATION FOR IMPACT TEST SPECIFICATION—LENGTHS TO 3/8"			
DRAWN FOR  BY  DDS DESIGNS "OUR NAME SAYS IT ALL"	1) MATERIAL <u>RIGID PVC</u> 2) CAPSTOCK <u>.....</u> 3) UNSPECIFIED WALLS <u>.065</u> 4) BREAK ALL CORNERS <u>.015</u> 5) AREA <u>394 SQ.IN.</u> 6) WT/FT <u>.....</u> LBS/FT	TITLE SH660 REGULAR SASH	
	DWN BY DDS ^R	SCALE 2:1	DATE 1-6-99



DO NOT SCALE DRAWING



NO.	REVISION	BY	DATE

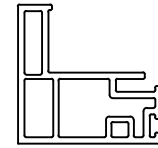
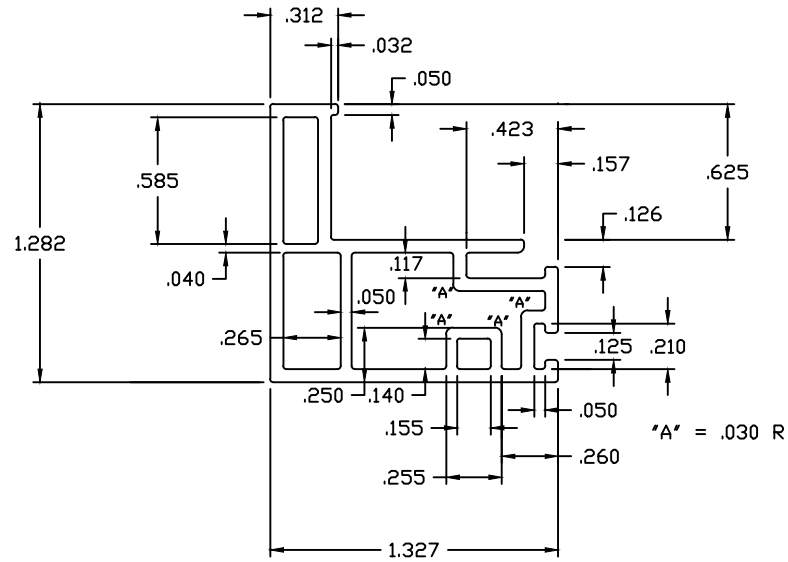
 LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"		1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS 4) BREAK ALL CORNERS 5) AREA SQ.IN. 6) WT/FT		TITLE SH660 HANDLE SASH DWN BY DDS SCALE 2:1 DATE 1-6-99 CHKD BY APPD BY COMPUTER NO DWG NO B-SHSH- 1002	
DRAWN FOR  QUALITY LINEALS "OUR NAME SAYS IT ALL"		BY  DDS DESIGNS		.065 R .015 .452 LBS/FT .284	



DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE



<input checked="" type="checkbox"/> LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"			
DRAWN FOR  BY  DDS DESIGNS	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS 4) BREAK ALL CORNERS .015 R 5) AREA .436 SQ.IN. 6) WT/FT LBS/FT	TITLE SH660 FIXED MEETING RAIL	
	"OUR NAME SAYS IT ALL"	DWN BY DDS	SCALE 2:1
		CHKD BY	APPD BY
		COMPUTER NO	
		DWG NO B-SHMR-1003	

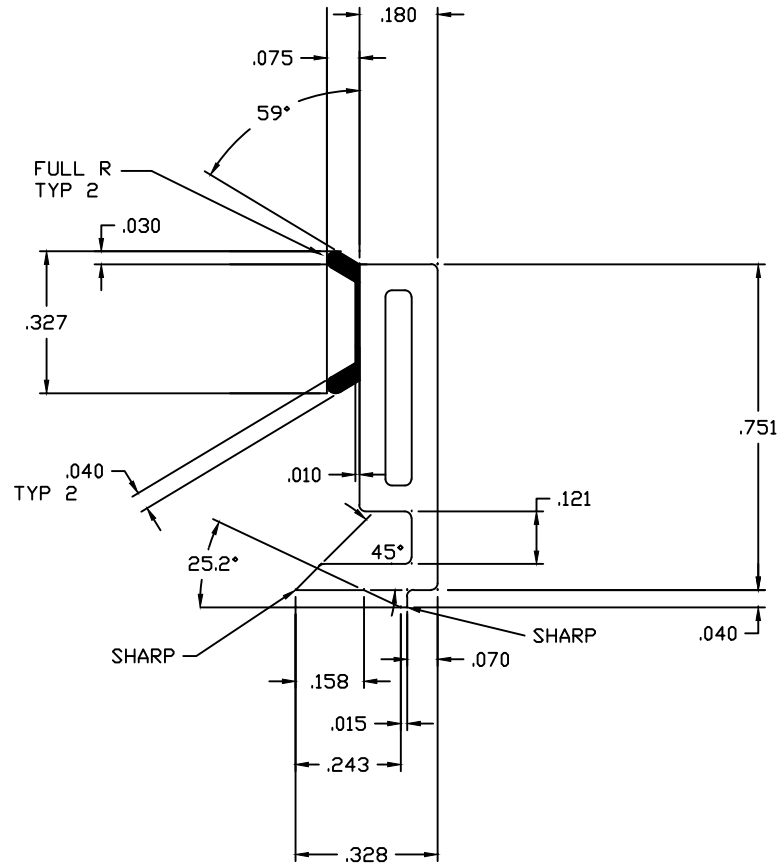


FULL SCALE

DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

<input checked="" type="checkbox"/> LOCATION FOR IMPACT TEST SPECIFICATION—LENGTHS TO 3/8"			
DRAWN FOR  QUALITY LINEALS	BY  DDS DESIGNS "OUR NAME SAYS IT ALL"	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .065 4) BREAK ALL CORNERS .015R 5) AREA .407 SQ.IN. 6) WT/FT LBS/FT	
		TITLE SH660 FEMALE	
DWN BY DDS		SCALE 2:1	DATE 1-6-99
		CHKD BY	APPD BY
		COMPUTER NO	
		DWG NO B-SHLR-1004	



AREA OF RIGID PVC=.105
 WT/FT OF RIGID PVC=.066



AREA OF FLEX PVC=.008
 WT/FT OF FLEX PVC=.006

TOTAL AREA=.113
 TOTAL WT/FT=.071

DO NOT SCALE DRAWING

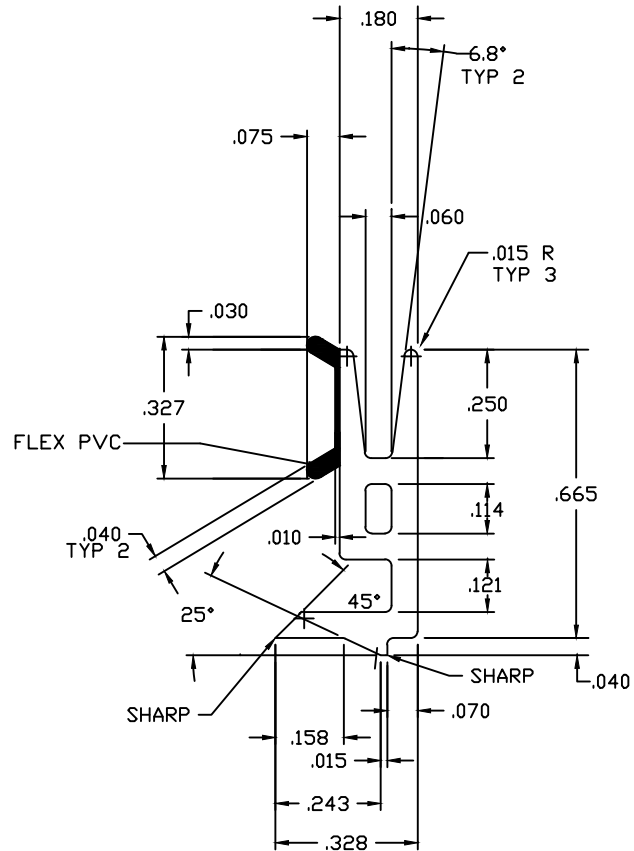
NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST
 SPECIFICATION—LENGTHS TO 3/8"

DRAWN FOR  BY 

"OUR NAME SAYS IT ALL"

1) MATERIAL RIGID PVC	TITLE SH660			
2) CAPSTOCK	GLAZING BEAD			
3) UNSPECIFIED WALLS .060	DWN BY	SCALE	DATE	CHKD BY
4) BREAK ALL CORNERS .015R	DDS	4:1	1-8-99	
5) AREA .113 SQ.IN.	COMPUTER NO			
6) WT/FT LBS/FT	DWG NO B-SHG-1008			




AREA OF RIGID PVC=.085
 WT/FT OF RIGID PVC=.054
 AREA OF FLEX PVC=.008
 WT/FT OF FLEX PVC=.006

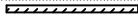
DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

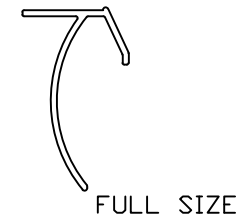
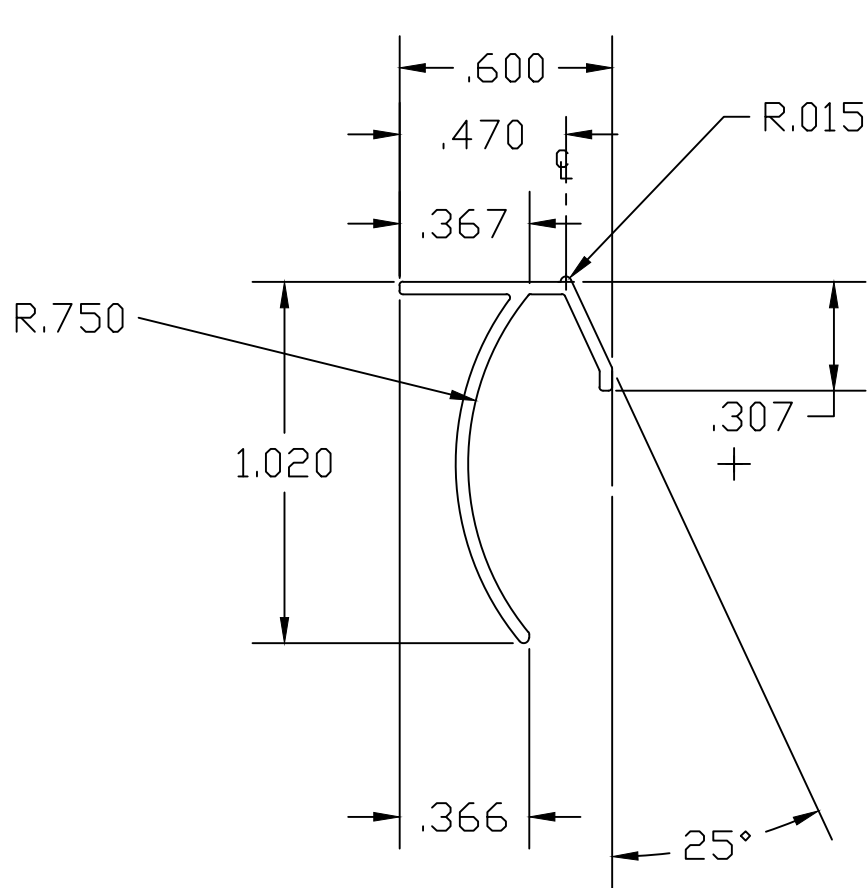
☒ LOCATION FOR IMPACT TEST
 SPECIFICATION—LENGTHS TO 3/8"

DRAWN FOR



 BY  DDS
 DESIGNS
 "OUR NAME SAYS IT ALL"

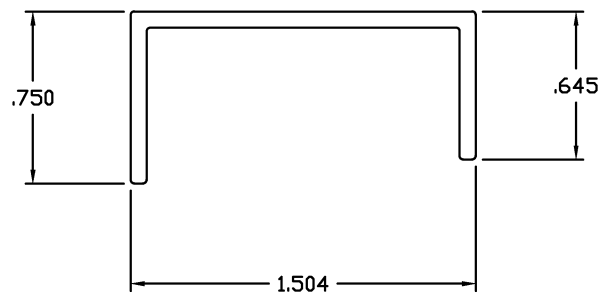
- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK 
- 3) UNSPECIFIED WALLS .060
- 4) BREAK ALL CORNERS .015 R
- 5) AREA .093 SQ.IN.
- 6) WT/FT LBS/FT

TITLE SH660 SH-INTERLOCK GLAZING BEAD				
DWN BY DDS	SCALE 4:1	DATE 1-8-99	CHKD BY	APPD BY
COMPUTER NO				
DWG NO B-SHGI-1009				




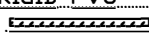


DO NOT SCALE DRAWING

<input checked="" type="checkbox"/> LOCATION FOR IMPACT TEST SPECIFICATION—LENGTHS TO 3/8"		ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°			
DRAWN FOR  QUALITY LINEALS		BY  DDS DESIGNS "OUR NAME SAYS IT ALL"		1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .035 4) BREAK ALL CORNERS .010 R 5) AREA .065 SQ.IN. 6) WT/FT LBS/FT	
				TITLE SH SCREEN CLIP	
NO.		REVISION		BY DATE	
				DWN BY DDS	
				SCALE DATE 02 10 18	
				CHKD BY APPD BY	
				COMPUTER NO	
				DWG NO	



DO NOT SCALE DRAWING

	LOCATION FOR IMPACT TEST SPECIFICATION LENGTHS TO ± 3/8"	ALLOWABLE BOW MAX. 1" PER 14'	ANGULARITY TO BE ± 1/2
DRAWN FOR 	BY 	1) MATERIAL RIGID PVC 2) CAPSTOCK  3) UNSPECIFIED WALLS .070 4) BREAK ALL CORNERS .015 R 5) AREA .193 SQ. IN. 6) WT/FT IBS/FT.	TITLE SLIDER SLIDER INSERT
		DWN BY DDS	SCALE 2:1
		DATE 11/17/02	CHKD BY
		APPD BY	COMPUTER NO
		DWG NO	B-SLSI-2404

NO.	REVISION	BY	DATE	