
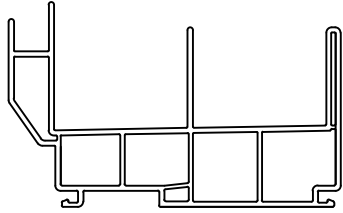


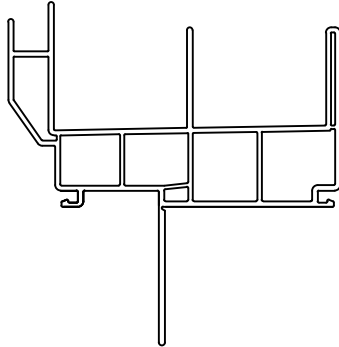
DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

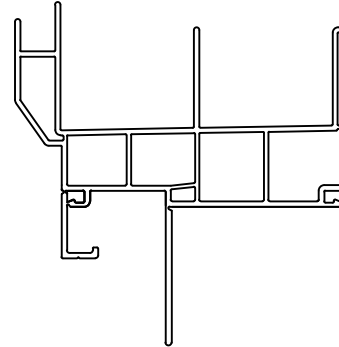
 QUALITY LINEALS BY DDS DESIGNS "OUR NAME SAYS IT ALL"	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS 4) BREAK ALL CORNERS .015R 5) AREA SQ.IN. 6) WT/FT LBS./FT.	TITLE SL4000 2 LITE SLIDER DWN BY DDS SCALE DATE 02/06/12 CHKD BY APPD BY COMPUTER NO DWG NO SL4000 2 LITE CROSS CUT
	LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"	ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°



4411



4611



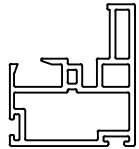
4511



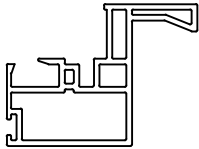
XXXX
SILL INSERT



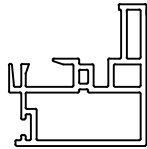
3008
GLAZING BEAD
WELDED



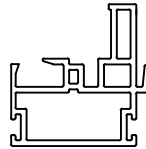
3000
PLAIN SASH
WELDED



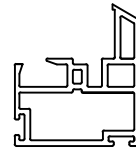
3002
HANDLE SASH
WELDED



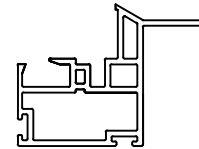
3003
INTERLOCK FEMALE
WELDED



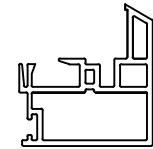
3004
INTERLOCK MALE
WELDED



3000B
PLAIN SASH-BEVELED
WELDED





3001
HANDLE SASH-BEVELED
WELDED

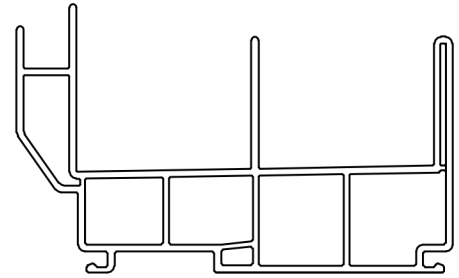
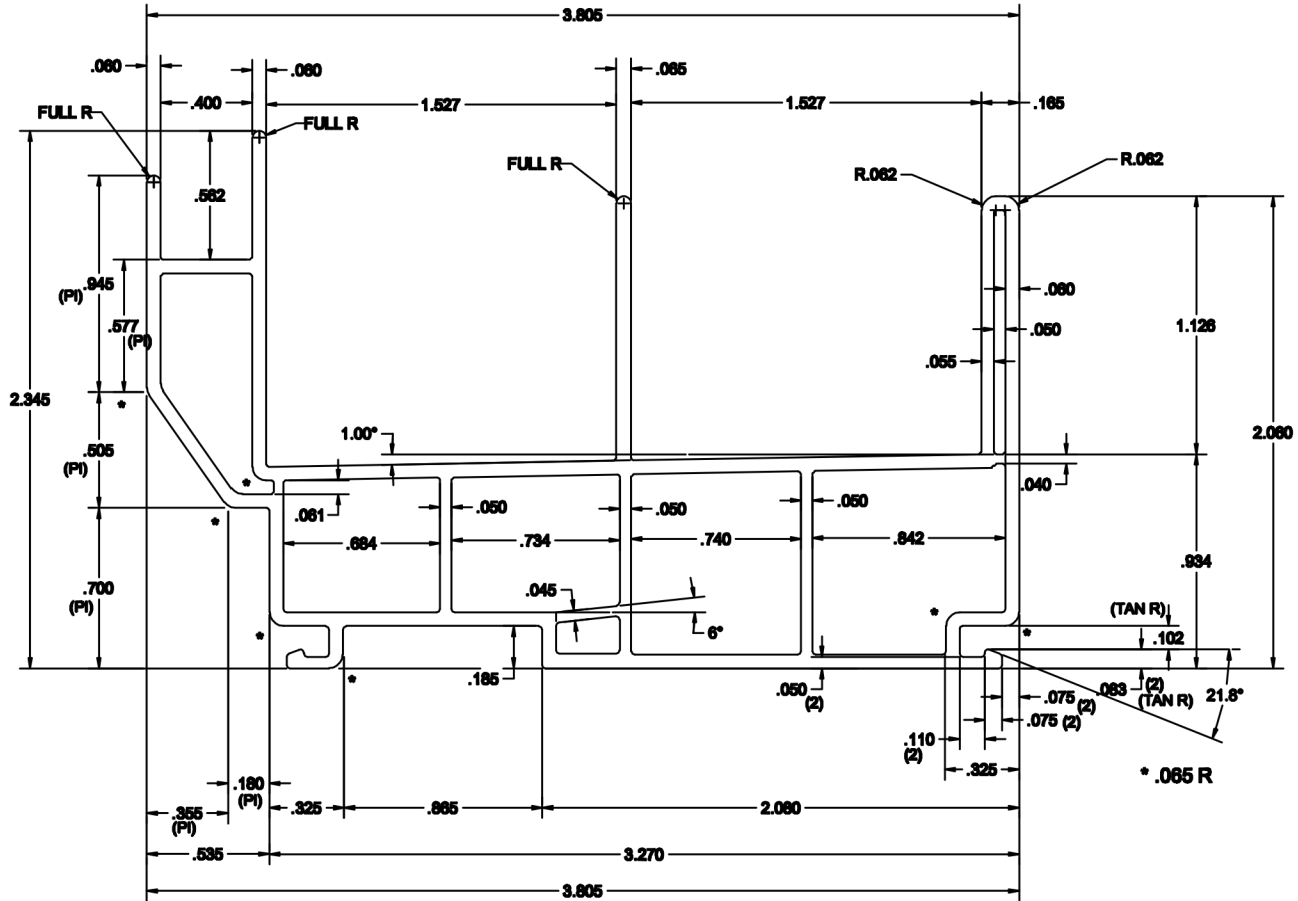


3003B
INTERLOCK FEMALE-BEVELED
WELDED

DO NOT SCALE DRAWING

 LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"		ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°	TOLERANCES- .XX ± .010 .XXX ± .005	
DRAWN FOR  QUALITY LINEALS BY DDS DESIGNS "OUR NAME SAYS IT ALL"	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS 4) BREAK ALL CORNERS .015 R 5) AREA SQ. IN. 6) WT/FT LBS/FT.		TITLE SERIES SL4000 PROFILE CHART	
	DWN BY DDS COMPUTER NO	SCALE DATE 11-09-11	CHKD BY APPD BY	DWG NO C- SL4000 PROFILE CHART

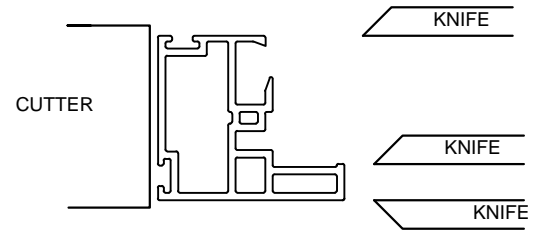
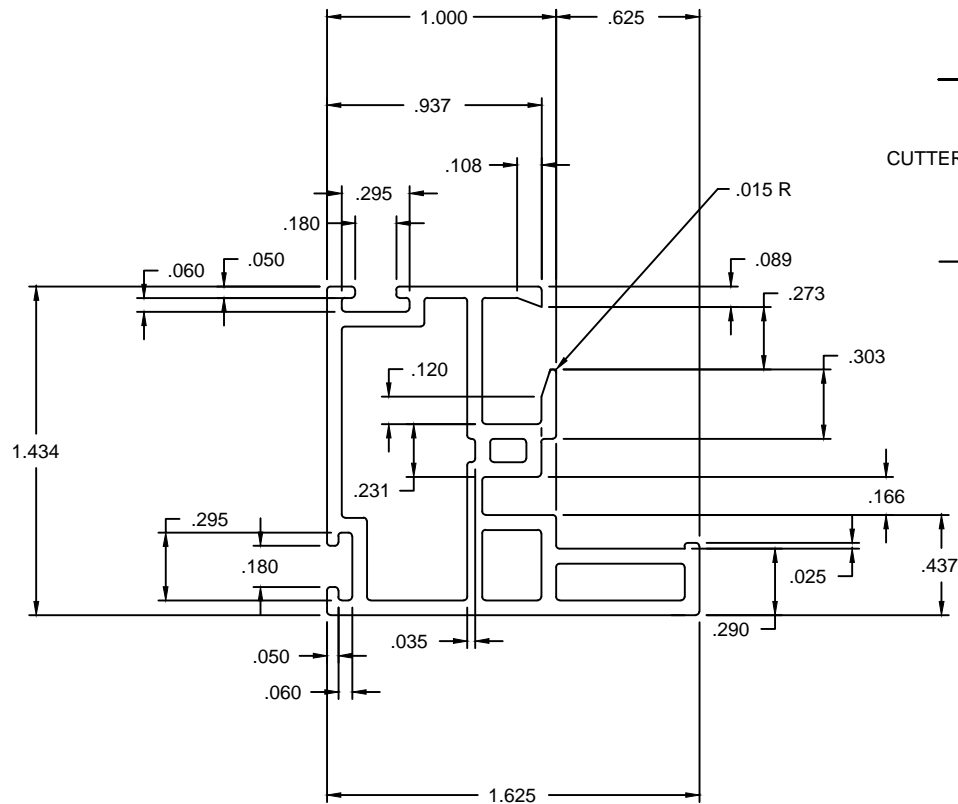
NO.	REVISION	BY	DATE



DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

<p>QUALITY LINEALS BY DDS DESIGNS "OUR NAME SAYS IT ALL"</p>	LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"	ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°	TOLERANCES- XX ± .010 XXX ± .005
	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .065 4) BREAK ALL CORNERS .015 5) AREA 1.080 SQ.IN. 6) WT/FT LBS/FT	TITLE WELDED DOUBLE HUNG SLIDER MF NO FIN NO J DWN BY DDS SCALE 2:1 DATE 08-06-11 CHKD BY APPD BY COMPUTER NO DWG NO 4411	



DO NOT SCALE DRAWING

☒ LOCATION FOR IMPACT TEST
SPECIFICATION—LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DRAWN FOR

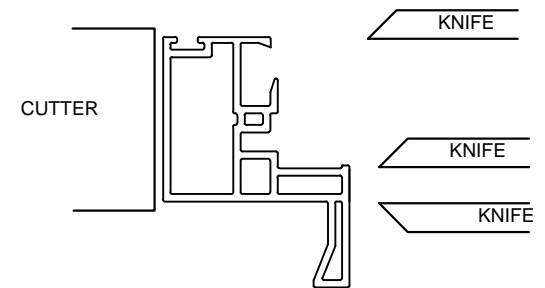
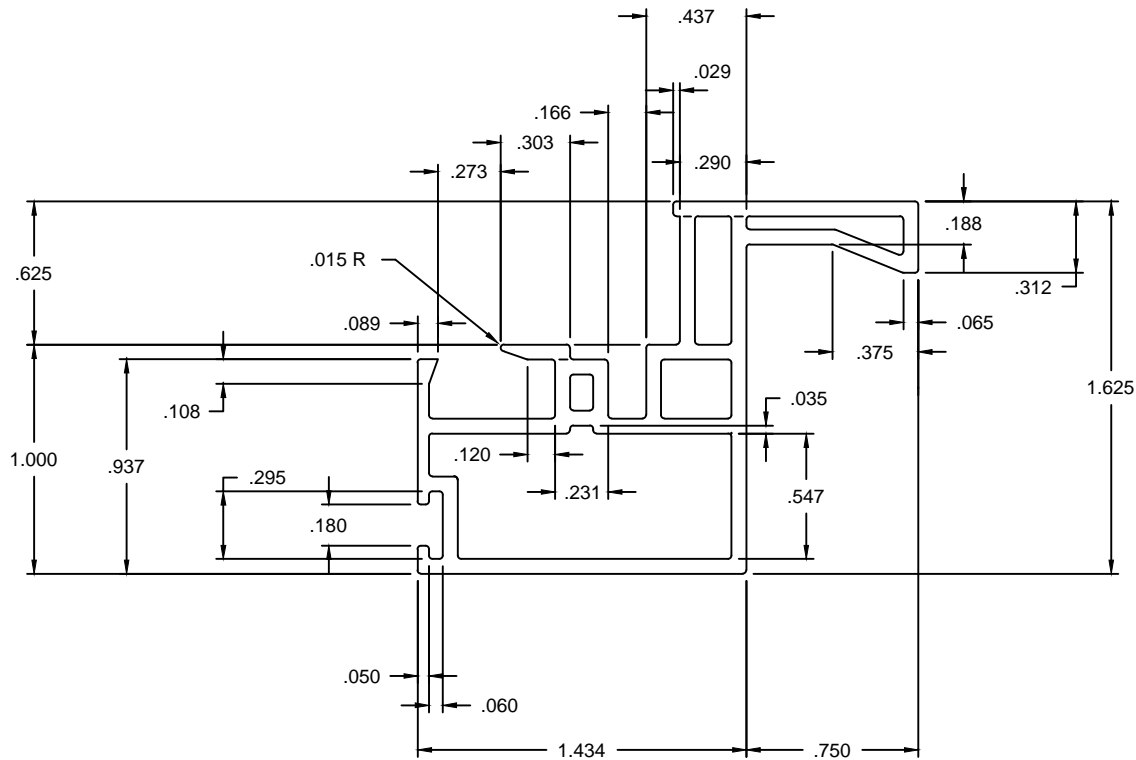
BY DDS
DESIGNS

"OUR NAME SAYS IT ALL"

- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK
- 3) UNSPECIFIED WALLS .065
- 4) BREAK ALL CORNERS .015
- 5) AREA .509 SQ.IN.
- 6) WT/FT LBS./FT.

TITLE WELDED DOUBLE HUNG REGULAR SASH				
DWN BY DDS R	SCALE 2:1	DATE 11/13/02	CHKD BY	APPD BY
COMPUTER NO				
DWG NO B-WDSH-3000				

NO.	REVISION	BY	DATE



DO NOT SCALE DRAWING

☒ LOCATION FOR IMPACT TEST SPECIFICATION—LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2

DRAWN FOR

QUALITY LINEALS

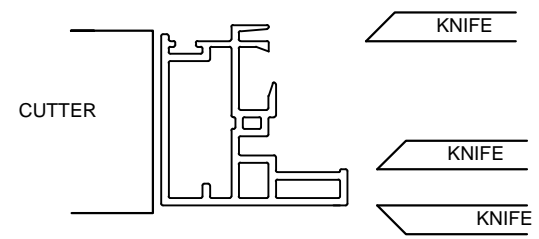
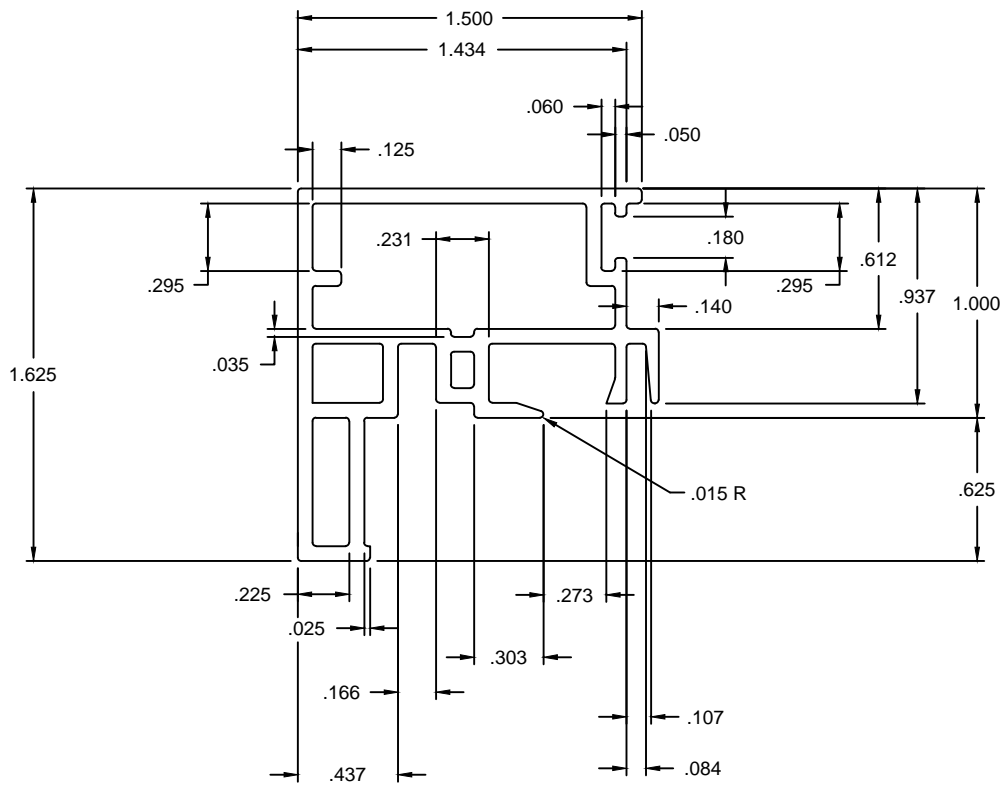
BY DDS DESIGNS

"OUR NAME SAYS IT ALL"

- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK
- 3) UNSPECIFIED WALLS .065
- 4) BREAK ALL CORNERS .015 R
- 5) AREA .607 SQ.IN.
- 6) WT/FT LS/FT

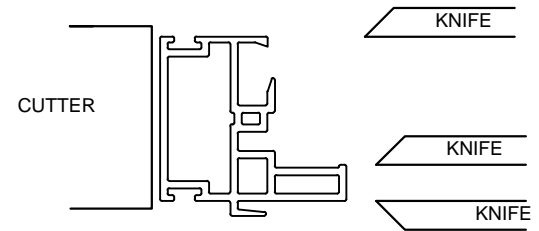
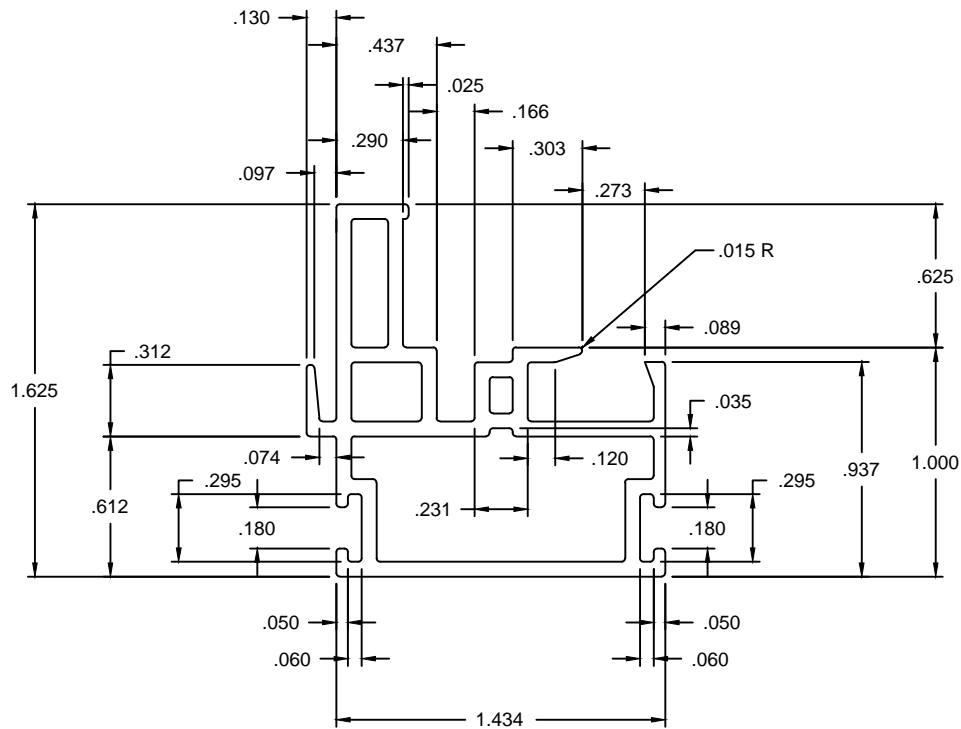
TITLE WELDED DOUBLE HUNG HANDLE SASH				
DWN BY DDS	SCALE 2:1	DATE 11/13/02	CHKD BY	APPD BY
COMPUTER NO				
DWG NO B-WDHS-3002				

NO.	REVISION	BY	DATE



A	ADDED .125 LEG	DDS	11/28/11
NO.	REVISION	BY	DATE

	<input checked="" type="checkbox"/> LOCATION FOR IMPACT TEST SPECIFICATION—LENGTHS TO 3/8"	ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2	DO NOT SCALE DRAWING			
	DRAWN FOR 	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .065" 4) BREAK ALL CORNERS .015" 5) AREA .529 SQ.IN. 6) WT/FT LBS./FT.	TITLE WELDED DOUBLE HUNG FEMALE DWN BY DDSR SCALE 2:1 DATE 11/13/02 CHKD BY APPD BY COMPUTER NO.			
"OUR NAME SAYS IT ALL"			DWG NO B-WDIF-3003			



NO.	REVISION	BY	DATE

☒ LOCATION FOR IMPACT TEST
SPECIFICATION—LENGTHS TO 3/8"

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE ± 1/2

DO NOT SCALE DRAWING

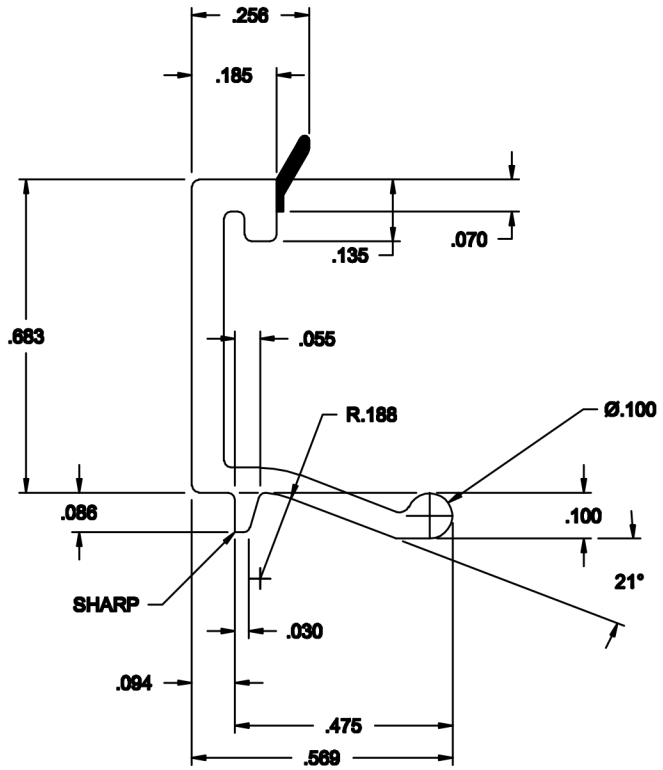
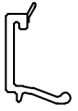
DRAWN FOR

BY DDS DESIGNS

"OUR NAME SAYS IT ALL"

- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK
- 3) UNSPECIFIED WALLS .065
- 4) BREAK ALL CORNERS .015
- 5) AREA .528 SQ.IN.
- 6) WT/FT LBS/FT

TITLE WELDED DOUBLE HUNG MALE				
DWN BY DDS R	SCALE 2:1	DATE 11/14/02	CHKD BY	APPD BY
COMPUTER NO				
DWG NO B-WDIM-3004				



AREA OF RIGID PVC = .096
 AREA OF SOFT PVC = .004
 WT/FT OF RIGID PVC = .060
 WT/FT OF SOFT PVC = .003

DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

<p>BY DDS DESIGNS</p> <p>"OUR NAME SAYS IT ALL"</p>	LOCATION FOR IMPACT TEST SPECIFICATION-LENGTHS TO 3/8"	ALLOWABLE BOW MAX. 1" PER 14' ANGULARITY TO BE ± 1/2°	TOLERANCES- XX ± .010 XXX ± .005
	1) MATERIAL RIGID PVC 2) CAPSTOCK 3) UNSPECIFIED WALLS .070 4) BREAK ALL CORNERS .015 R 5) AREA .100 SQ.IN. 6) WT/FT LBS/FT	TITLE WELDED DOUBLE HUNG GLAZING BEAD	
	DRAWN FOR 	DWN BY DDS SCALE 4:1	DATE 11/20/02 CHKD BY APPD BY
		COMPUTER NO DWG NO B-WDGB-3008	