



DO NOT SCALE DRAWING

NO.	REVISION	BY	DATE

LOCATION FOR IMPACT TEST
SPECIFICATION-LENGTHS TO 3/8"

DRAWN
FOR



"OUR NAME SAYS IT ALL"

BY
DDS
DESIGNS

- 1) MATERIAL RIGID PVC
- 2) CAPSTOCK
- 3) UNSPECIFIED WALLS
- 4) BREAK ALL CORNERS .015R
- 5) AREA SQ. IN.
- 6) WT/FT LBS/FT

ALLOWABLE BOW MAX. 1" PER 14'
ANGULARITY TO BE $\pm 1/2^\circ$

TOLERANCES- .XX \pm .010
.XXX \pm .005

TITLE DH 4000 as REPLACEMENT MF
WELD MAIN FRAME/WELD SASH

DWN BY DDS	SCALE	DATE 01/03/12	CHKD BY	APPD BY
COMPUTER NO				
DWG NO DH4000 CROSS SECTION				